

# Transesterification of dimethyl malonate with a novel catalyst derived from *Musa balbisiana* colla

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**Abstract**— Malonate esters are important synthons that can be transformed into variety of building blocks in organic syntheses. Trunk of *Musa balbisiana* colla triggered successful transesterification of dimethyl malonate with a series of higher alcohols efficiently. The catalyst is obtained from seedy variety of banana plant *Musa balbisiana* colla which is popularly known as kolakhar in the Assamese community of the north-eastern region of India and is used as an additive in many traditional cuisines. This work highlights the transesterification of dimethyl malonate with different types of alcohols resulting in the products from moderate to good yields. This newly developed catalyst can be considered as green catalyst as it is heterogeneous, natural, biodegradable, non-toxic, easily obtainable, inexpensive and environmentally safe. We are hopeful that it will contribute a lot in the field of organic synthesis.

**Index Terms**— Banana plant, Dicarboxylic esters, Dimethyl malonate, Heterogeneous, *Kolakhar*, *Musa balbisiana* colla, Transesterification.

## 1 INTRODUCTION

In the present scenario, dicarboxylic esters are of great interest amongst researchers as they are entirely bio-renewable and green chemicals that can replace petroleum based solvents [1]. Due to their rich content of oxygen atoms, many diesters can be blended with fuels. They can be used as an additive to enhance the BCN value (blended cetane number) of the fuel and diminishing the probability of particulate matter emissions [2]. They can play a vital role as intermediates in the synthesis of fine chemicals, drugs, plasticizers, food preservatives, pharmaceuticals and cosmetics [1]. Malonic acid and its derivatives like malonic esters can act like platform molecules as they possess the potential to be transformed into useful building blocks and serve as a valuable tool for the synthesis of various complex compounds and pharmaceuticals, plasticizers, perfumes etc. [1], [3], [4], [5]. Malonic ester is also used for the synthesis of carboxylic acid by malonic ester synthesis. Petrochemical based production routes to malonates and malonate derived compounds are dependent on nonrenewable feedstock accompanied by deficiency in oxygen content [6]. Conventional procedures for production of dicarboxylic ester involve a stirred batch or continuous reactor in presence of  $H_2SO_4$  as a homogeneous catalyst. Due to known disadvantages of the traditional liquid acids (corrosiveness, separation problem and short life span), much attention has been focused on the development of easily recoverable, recyclable, non-toxic, inexpensive, environmentally benign solid heterogeneous catalysts with cleaner operations. Transesterification

plays an important role here as it shows a simple route for the synthesis of more complex products from more easily accessible compounds [7]. A literature survey shows that malonate esters have been generally synthesized by transesterification reaction. Transesterification is an important synthetic process used as an alternative method to synthesize a large variety of carboxylic esters [8]. It's a single pot equilibrium reaction which gets accelerated in presence of a catalyst. Transesterification has wide applications in industrial field as well as in academic research [9], [10], [11], [12]. Transesterification is more advantageous than esterification owing to the high stability and solubility of the esters in most organic solvents, whereas carboxylic acids have often low solubility in organic solvents [13]. Transesterification has tremendous application in biodiesel industries [12], [14], [15], [16], [17], [18], paint industry and is important in the synthesis of biologically active compounds and drugs [7], [19]. It is an essential part for the synthesis of polyethylene terephthalate [8]. Various esters are used for transesterification reactions but rather few generally applicable methods are known about the transesterification reaction carried out with malonic acid esters.

A number of useful transesterification methods have been reported in the literature, catalyzed by tin oxide-modified mesoporous SBA-15 [20], amino functionalized SBA-15 [21], Mg-Al calcined hydrotalcite [22], aluminophosphate and aluminophosphate modified with different transition metals (V, Fe, Co, Ni, Cu) [23], zinc perchlorate hexahydrate [24]. Difficult preparation steps and economic consideration limit the applicability of many heterogeneous catalysts. Here, we wish to report the transesterification of dimethyl malonate catalyzed by trunk of *Musa balbisiana* colla which is environmentally safe, non-toxic, heterogeneous, economical which comes at almost zero cost. Post harvesting of banana plant is also free of cost. This catalyst has been successfully applied for biodiesel production from yellow oleander (*Thevetia peruviana*) seed oil. Fuel properties conform to standards set for ASTM

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D6751, EN14214, BSII and BSIII, and in certain aspects it is found to be better [25].

The catalyst is derived from trunk of *Musa bulbisiana* colla locally known as athia kal, the seedy variety of banana plant which is considered to be the best as far the quality of *kolakhar* is concerned. *Kolakhar* is obtained from the ash of different parts of banana plant and is a very popular food additive in the north-eastern region. The main objective of this study is to investigate the general applicability of the catalyst for the transesterification of dimethyl malonate with a series of structurally varied alcohols.

## 2 EXPERIMENTAL SECTION

### 2.1 Materials

Dimethyl malonate and amyl alcohol were purchased from Loba Chemie and other alcohols viz., methanol, ethanol, butanol, heptanol, benzyl alcohol were purchased from Merck Ltd. Alcohols were dried over Na<sub>2</sub>SO<sub>4</sub> prior to use. The catalyst was also dried in oven at 120 °C for 2 hours as it is hygroscopic in nature and presence of moisture can retard the rate of the reaction.

### 2.2 Catalyst preparation

We followed the traditional procedure for the preparation of the catalyst known as *kolakhar*. Parts of banana plant (*Musa bulbisiana* colla) were cut into pieces and air dried under sun for several weeks. The dry material was burnt into ashes and stored in a plastic container. Chemical and spectroscopic investigation of the catalyst shows the presence of chloride, carbonate. Major components present are K<sup>+</sup>, CO<sub>3</sub><sup>2-</sup>, Na<sup>+</sup>, Cl<sup>-</sup> along with other metals viz., Al, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Cd, in trace amount (ppm level)[26].

### 2.3 General procedure for Transesterification

A 1:20 molar ratio mixture of dimethyl malonate ester and alcohol together with the catalyst derived from trunk of banana plant (20% wt. of ester) without a co-solvent were stirred in a two neck round bottomed flask with a magnetic stirrer. Reactions were carried out under reflux. The progress of the reaction was monitored by TLC. After completion of the reaction, the reaction mixture was partitioned between petroleum ether and water. The organic layer was washed with (10%, 10 ml) brine solution and dried over Na<sub>2</sub>SO<sub>4</sub>. Solvent was removed under vacuum and crude product was chromatographed on silica gel using light petroleum ether (bp. 40 ° -60 ° C) and ethyl acetate as the eluent. Products were identified by IR and NMR. <sup>1</sup>H and <sup>13</sup>C NMR were recorded in CDCl<sub>3</sub> at 300 and 75 MHz, respectively using Bruker Advance III 300MHz/54mm NMR spectrometer. FT-IR spectra were obtained on a Perkin Elmer RX I FT -IR spectrometer.

## 3 RESULTS AND DISCUSSION

The scheme of the reaction is shown in Fig. 1 and results of various reactions carried out are summarized in Table 1.

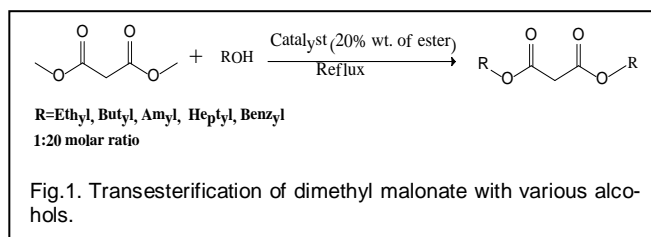


TABLE 1  
TRANSESTRIFICATION OF DIMETHYL MALONATE USING CATALYST DERIVED FROM THE TRUNK OF *MUSA BALBISIANA* COLLA

| Entry | R      | Time (h) | Yield (%) |
|-------|--------|----------|-----------|
| 1     | Ethyl  | 24       | 67        |
| 2     | Butyl  | 26       | 74        |
| 3     | Amyl   | 52       | 68        |
| 4     | Heptyl | 53       | 42        |
| 5     | Benzyl | 59       | 40        |

All yields are isolated product yields.

**1, 3-Diethyl propanedioate (Diethyl malonate):** <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>): δ 1.255-1.302 (6H, t, CH<sub>3</sub>), 3.358 (2H, s, OOCCH<sub>2</sub>COO), 4.169-4.240 (4H, m, -OCH<sub>2</sub>-). <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>): 14.02, 41.65, 61.47, 166.61. FT-IR (thin film on KBr, cm<sup>-1</sup>): 1029.99, 1149.57, 1265.30, 1739.79, 2858.51, 2924.

**Dibutyl propanedioate (Dibutyl malonate):** <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>): δ 0.883-0.934 (6H, t, CH<sub>3</sub>), 1.302-1.419 (4H, m, -CH<sub>2</sub>-), 1.561-1.653 (4H, m, -CH<sub>2</sub>-), 3.345 (2H, s, OOC-CH<sub>2</sub>COO), 4.102-4.148 (4H, t, -OCH<sub>2</sub>-). <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>): 13.61, 18.98, 30.45, 41.66, 65.32, 166.69. FT-IR (thin film on KBr, cm<sup>-1</sup>): 1026.13, 1068.56, 1458.18, 1658.78, 1735.93, 2862.36, 2927.94.

**Dipentyl propanedioate (Diamyl malonate):** <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>): δ 0.901 (6H, t, CH<sub>3</sub>), 1.249-1.325 (8H, m, -CH<sub>2</sub>CH<sub>2</sub>-), 1.625-1.644 (4H, m, -CH<sub>2</sub>-), 3.368 (2H, s, OOC-CH<sub>2</sub>COO), 4.115-4.157 (4H, t, -OCH<sub>2</sub>-). <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>): 14.06, 22.21, 27.86, 28.08, 41.65, 65.62, 166.68. FT-IR (thin film on KBr, cm<sup>-1</sup>): 1049.28, 1064.71, 1273.02, 1739.79, 2862.36, 2939.52.

**Diheptyl propanedioate (Diheptyl malonate):**  $^1\text{H}$  NMR (300 MHz,  $\text{CDCl}_3$ ):  $\delta$  0.864-0.885 (6H, m,  $\text{CH}_3$ ), 1.287 (12H, m,  $-\text{CH}_2\text{CH}_2\text{CH}_2-$ ), 1.596-1.639 (8H, m,  $-\text{CH}_2\text{CH}_2-$ ), 3.642 (2H, s,  $\text{OOCCH}_2\text{COO}$ ), 4.036-4.080 (4H, t,  $-\text{OCH}_2-$ ).  $^{13}\text{C}$  NMR (75 MHz,  $\text{CDCl}_3$ ): 14.04, 22.58, 25.88, 28.91, 29.10, 31.71, 41.64, 65.38, 174.05. FT-IR (thin film on KBr,  $\text{cm}^{-1}$ ): 1045.42, 1065, 1273.02, 1411.89, 1712.19, 2870.08, 2943.37.

**Dibenzyl propanedioate (Dibenzyl malonate):**  $^1\text{H}$  NMR (300 MHz,  $\text{CDCl}_3$ ):  $\delta$  3.669 (2H, s,  $\text{OOCCH}_2\text{COO}$ ), 5.377 (4H, s,  $-\text{OCH}_2-$ ), 7.266-7.909 (10H, m,  $\text{C}_6\text{H}_5$ ).  $^{13}\text{C}$  NMR (75 MHz,  $\text{CDCl}_3$ ): 40.8, 66.65, 126.94, 127.62, 128.96, and 136.02, 166.49. FT-IR (thin film on KBr,  $\text{cm}^{-1}$ ): 1454.33, 1735.93, 2962.66, and 3039.81.

## 4 CONCLUSIONS

In this study, the catalytic activity of the catalyst derived from the trunk of *Musa balbisiana* colla was explored for the transesterification of dimethyl malonate with a variety of higher alcohols. The catalyst shows good activity towards transesterification of dicarboxylic ester to its higher esters especially with butanol. However, with the increase in chain length its activity decreases. This will be a very good option for the transesterification of dimethyl malonate with lower chain alcohols. This protocol can build a new synthetic route due to the versatility and environmentally benign character of catalyst.

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