Wind Energy Based Power Storage System

A master thesis submitted for the partial fulfilment of

MSc in Electrical Power Engineering



Name: Nasib Imtiaz Bhuiyan

Student Number: 000570676

13th May, 2011

UNDER THE SUPERVISION OF

Dr. Richard Seals

Abstract

This paper presented a design and implementation of a wind energy based power storage system by using a smart wind sensing device. The entire system was connected with a plain voltage regulated rechargeable battery storage system for storing the energy. Here a 1.5V, 1300mAhr Ni-MH battery was used as a storage device. For automated control of the arrangement a well known microcontroller BASIC Stamp 2 was used by the help of an assembly programme. For boosting up the power of wind generator an energy harvester module was used. An optical encoder used as a direction sensing device here. A servo motor was used for rotating the wind generator by the help of microcontroller kit.

ACKNOWLEDGEMENT

First and foremost, I would like to express gratitude to the Almighty for giving me the opportunity to fruitfully accomplish this dissertation. Writing this dissertation was one of the most vital academic challenges I have ever had to face. It would be next to unattainable without the continuous supervision, support, and encouragement of my supervisor, Dr. Richard Seals. His wisdom, knowledge, and commitment to the highest standards inspired and motivated me from the initial to the final part of this work. I am heartily thankful to him for acting as my supervisor despite many other academic and professional commitments.

A special thought goes to Dr. Rajinderpal Bhatti for his lectures, which gave me a detailed idea how to go through with a dissertation. I wish to express sincere thanks to my university's technicians, friends and well wisher for all of their kind cooperation and consideration during this time.

My sister and her family always encouraged me throughout the life. Last, but certainly not least, my deepest gratitude goes to my venerable father for all of his supports. I am indebted to my father who did the best effort to provide the possible environment for me to come here. I cannot ask for more from my mother, who sincerely raised me with her unflagging love and supported me spiritually throughout my life. Mother, I love you, I feel proud of you.

University of Greenwich Medway School of Engineering MSc Electrical Power Engineering

Declaration of Originality

I the undersigned, declare that the work contained within this report is completely my own. Any material that has not been originated by me has been clearly marked and the creators identified.

Name: Nasib Imtiaz Bhuiyan

Signature: <u>Nasib Imtiaz Bhuiyan</u>

Date: 13-05-2011

Contents

Chapter	Page
Declaration Acknowledgement Abstract	i ii iii
1. Introduction	1
 1.1 History and Background 1.2 Focus on Present state of art 1.3 Aims and Objectives 1.4 Project Deliverables 1.5 Project Portrayal 1.6 Block Diagram 	1 1 2 2 3 3
2. Literature Review	4
 2.1 Thematic Analysis of References 2.1.1 Core Themes 2.1.2 Wind Sensor 2.1.3 Controlling Techniques of Wind Generator 2.1.4 Harvesting method and Storage System 	4 4 5 6
3. Requirements Analysis	8
 3.1 Wind Power 3.1.1 Factors of Wind Power 3.2 Concept of Wind Sensor 3.3 Features of Battery 3.4 Requirement of Energy Scavenging 3.5 Requirement of Energy Storage 3.6 Study and Realization of Deliverables 3.7 Tasks Needed to Be Done 	8 9 9 10 10 11 12
4. Possible Problem Solutions	13
 4.1 Diverse Technologies for Wind Direction Sensing 4.2 Control Scheme 4.2.1 Diverse Microcontrollers 4.2.2 Selection of Microcontroller 4.2.3 Different Motor Drives 4.3 Energy Storage System 4.3.1 Different Technologies for Energy Storage System 4.3.2 Selection of Storage Device 4.3.3 Regulator Circuit 	13 14 14 15 17 17 19 20

4.4 Flow Charts	22
4.5 Energy Boosting Method	24
5. Implementation	25
5.1 Main Components	25
5.2 Physical Structure Arrangement	28
5.2.1 Wind Turbine Construction	28
5.2.2 Circuit Making on Microcontroller Kit	29
5.2.3 Entire System Construction	31
5.3 PCB Construction	32
5.3.1 Circuit Design by Using ISIS	32
5.3.2 PCB Layout by Using ARES	33
5.3.3 Drilling and Soldering of Components	33
5.4 Main Programme Description	35
5.4.1 Programme for Pulse Count and Rotation	35
5.4.2 Programme for Servo Rotation	36
5.4.3 Programme for Servo Reference Position and	
Angle to Be Moved	37
6. Results	39
6.1 Optical Encoder Pulse Count and Rotation	39
6.2 Servo Rotation	39
6.3 Servo Reference Position	40
6.4 Angle to Be Moved (Servo Motor)	41
6.5 Wind Generator Testing	41
6.6 Storage System Testing	44
6.6.1 Result from Simulation	44
6.6.2 Practical Result	44
7. Discussions	46
7.1 Discussion of Results	46
7.2 Updated Gantt Chart	47
7.2.1 Project Plan	47
7.2.2 Modification of Gantt chart	48
7.3 Concerned Topic and Encountered Problem	48
8. Conclusion	49
9. Future Work	50
10. References	51
Appendices	54
A. Data Sheets	54
B. Functional Description of The programme	54
C. Main Programme	55
D. Table for Wind Generator Performance	59

E. List of Components and Cost Analysis	60
List of Tables	vi
List of Figures	vi

LIST of TABLES

Table 1: Basic Comparison among Control Methods	15
Table 2: BS2 and PIC Comparison	15
Table 3: Comparison between Servo Motor and Steeper Motor	16
Table 4: Comparison among Some Common Storage Device	18
Table 5: AA Ni-MH Battery Features	19
Table 6: Various Rechargeable Battery Comparisons	20
Table 7: Servo Motor Position	25
Table 8: Measurement of Regulated Output	45
Table 9: Wind Generator Testing	59
Table 10: System Components and Cost	60

LIST of FIGURES

Figure 1: Proposed System Block Diagram	3
Figure 2: Block Diagram of Storage System	12
Figure 3: Flow chart of Wind Sensing	22
Figure 4: Flow chart of Motor Controlling	23
Figure 5: Sanwa 102 Z Servo Motor	25
Figure 6: MM28 DC Motor	26
Figure 7: LM317T arrangement	26
Figure 8: EH301 Energy Harvesting Module	27
Figure 9: Optical Encoder	28
Figure 10: Wind Turbine Construction	29
Figure 11: Basic Stamp 2 Microcontroller	30
Figure 12: Connection on BASIC Stamp 2 Microcontroller Kit	31
Figure 13: Block Diagram of Entire Constructed System	31
Figure 14: Connection of Entire System	32
Figure 15: Design of Voltage Compensation at Storage System using ISIS	33
Figure 16: PCB layout of Storage System	34
Figure 17: Unconstructed PCB of Storage System	34
Figure 18: Constructed PCB for Storage System	35
Figure 19: Result of Pulse Count and Rotation	39
Figure 20: Result of Servo Rotation	40
Figure 21: Servo Reference Position	40
Figure 22: Degree angle To Be Moved	41
Figure 23: Rotation Measurement (in RPM)	41
Figure 24: Testing of Wind Generator Performance	42
Figure 25: RPM and Output Voltage Vs Input Power	42
Figure 26: Output Voltage Vs Input Power	43
Figure 27: Output Voltage Vs RPM	43

Figure 28: Result from Storage System Simulation	44
Figure 29: Storage System Testing	45

Chapter 1

Introduction

1.1 History & Background

Renewable energy was a natural energy which could be used repeatedly and would never extinct. It was keeping pace alongside with the conventional power system. The reasons for its popularity and large scale of using were consistency, friendly, low expense, availability and other ecological features. There were various forms of renewable energy. Wind energy was one of them. In the year of 1890, first electricity generating wind powered machine was introduced in Denmark [1]. As the time passes by, the engineers made well advancement in renewing wind powered machine. They focused on the efficient electricity generation with the help of this. Wind turbine had turbine tower, turbine rotor, blades and hub attached with rotor. As the technology advanced, the whole system shaped in a new way. Modern turbine had three blades with the tower and the nacelle in which vital components such as gearbox, brakes, generators, and control system were installed. Wind turbine or generator converted the mechanical energy into electrical energy. Wind power rotated the blades and step by step increased the rotation of the blades. In wind turbine three generators were used such as DC generators, synchronous and asynchronous exchange alternators. Wind direction sensors were used to move the generator in the wind direction to harness the wind. Generally wood used for the construction of blade for small rotor. Large propellers were used in big wind power plant. But small blade would be preferable in small wind generator [2]. Consistent and reasonable operation for renewable power system could be obtained specially in wind power by incorporating energy storage system or device in the whole system.

1.2 Focus on Present State of Art

Wind sensors were used to direct the wind generator in the wind direction. Such as a micro solid state silicon plate, micro-integrated wind sensor, thermal image based wind sensing sensor and sensor based on thermal delta modulation [3, 4, 5, 6]. Various smart techniques were introduced in developing the controlling of the wind generator [7, 8, 9]. A storage system would be a key factor in power system. As storing device battery, super capacitor or other possible factors could be used [10, 11, 12, 13, 14, 15] and storage performance could be improved by integrating a harvester [16, 17, 18, 19].

1.3 Aims and Objectives

The aim of this research would be to design and implement a wind energy based power storage system. For this, the objective would be designed and implemented a wind direction sensor that could sense the direction of wind and moved the wind generator into the wind with the aid of a motor. A microcontroller aided rotational system would be implemented which could move the wind generator in a perfect position and the whole system would be tested for a desired result. Flow chart would be made to develop algorithm for the microcontroller scheme. An energy storage and retrieval system would be designed and implemented to fulfil the requirement. This project involved designing, implementation, testing and result between a rigid time frame. For that correct information was obligatory in whole process. A technical papers, applicable resources and good references were needed to write a good formal statement. An improvement in understanding of the specific problems and verdicts out the solutions of the problem would be gathered.

1.4 Project Deliverables

The deliverables were the appropriate decisive factors which would establish the objectives of any project, improvement or investigation at any stage. The project deliverables were given by the supervisor which was listed below:

- > Design and implement an electronic wind direction sensor.
- Use the wind direction sensor to point the wind generator into the wind.
- Design and implement an energy storage and retrieval system for use with the wind generator.

1.5 Project Portrayal

Nowadays, renewable energy in every form became popular and widely used all over. The project was entitled simple but smart one. As from the above mentioned deliverables a smart sensor system had to be designed and implemented which could sense the direction of the wind. So when the wind blew, the sensor would sense the direction of wind and it would aid the motor by means of microcontroller device to move the wind generator into the wind direction. A storage system would be used which was an AA battery that would be implemented to store energy which would be produced by the generator. An energy harvester would be added with the storage system to maintain the flow of energy in the storage system. As a result some updated technologies would be required for making the system.

1.6 Block Diagram

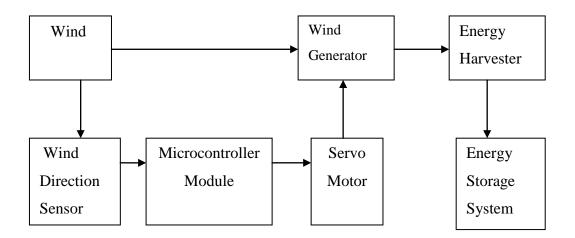


Figure 1: Proposed System Block Diagram

Chapter 2

Literature Review

2.1 Thematic Analysis of References

2.1.1 Core Themes

The references were collected on the point of view of wind sensor and their behaviour according to wind, wind generator and controlling techniques, harvesting and storage system for wind energy.

2.1.2 Wind Sensor

Diverse systems were introduced in wind direction sensing technology. A drag force micro solid state silicon plate wind velocity sensor used cantilever torque in measuring wind velocity and direction that could be measured by two perpendicularly integrated sensors. It was beneficial for its size, system and measurement techniques [3]. The system was simulated by ANSYS software (ANSYS software constructed computer aided replica of formation, machine apparatus or structure that applied operating loads and other design aspects and studied material reaction like stress, temperature, pressure and so on. It estimated a design of without building and destroying numerous examples in analysis) and fabricated by MEMS (Micro Electro Mechanical System) technology (MEMS tools could be fluctuated from simple structures with no moving elements to intricate systems with several moving parts under the control of combined microelectronics).

For both low and high wind speed detection a micro-integrated wind sensor was effective. Its two (mechanical, thermal) parts were effective in two different velocities. The wind direction could be measured by placing the two sensors perpendicular to each other. It was shown that one cantilever system was better than two cantilever systems in wind direction measurement [4].

Newer technology of wind sensor was introduced based on the concept of thermal image measurement which used a temperature sensor that measured the velocity and the direction of the wind. This model allowed wind sensors to act without moving parts and it gave data from the strained convection by wind which puts thermal reflection on heater and that provided velocity and direction of wind. It provided fast response with time and better accuracy in the measurements of direction [5]. Another way of wind direction measurement was the using of two dimensional thermal flow feeler recognized in silicon [6]. Here three thermal sigma delta modulations based comparators were used which managed and digitized heat circulation on the chip. Among them one modulator kept the chip's temperature at a steady level and others rejected orthogonal elements of temperature steep and the bit flow provided output for accurate wind direction as well as velocity.

2.1.3 Controlling Techniques of Wind Generator

The performance of the system could be improved and maximum power could be harnessed if the generator would be controlled and pointed that all time in wind direction. Control system of wind generator had developed with the advancement of time. Various methods were evolved by the engineers from time to time. One of them is pitch control [7]. Wind generator could be controlled with the aid of variable pitch control system by stepping motor and gear system. Speed of the generator could also be controlled by means of controlling pitch and field current.

Control of erratic wind generator could be done by the means of fuzzy system or simulated neural network [8]. Takagi-Sugeno-Kang (TSK) fuzzy controller or regulator would used to haul out utmost energy from wind on the basis of sensor less peak power following control. Another smart controlling system would be the use of PIC microcontroller [9] for induction generator based wind turbine. Here the controller structure sense the factors of grid and generator and made a judgement whether to connect or not. This would be the convenient way of reducing power loss and financial loss. In this technique the decisive elements would be the voltage and frequency of grid and generator.

2.1.4 Harvesting Method and Storage System

A storage system would be the key part for any renewable energy and energy harvester played a catalytic role to maintain the flow of energy in the system. A significant change had been done so far in the field of storing system. From the economic and the ease of operational point of view, battery storage technology performed a vital role in the renewable energy in recent time [10]. In the near future, this would be acted as a bridge between conventional and renewable power system and it would be the major parameter in the improvement of the system. Such as in the high penetration wind diesel hybrid system, which operated in three forms had Ni-Cd battery storage system which acted a vital role for the diesel engine as active power supply during the period of wind only mode to wind diesel mode because it could hoarded plenty of retrieval power supported by converters and battery bank [11].

On the other hand, combination of diesel engine and battery energy storage system increased the frequency of system during power failure and reduced voltage deviation and operational time to a great extent [12]. For cut off wind diesel system the Ni-MH battery bank storage system had been found an improved technology for demonstrating a significant development in the system because of its high quality features over other battery [13].

Flywheel could be another promising device of storing system. Excess generated electrical energy from generator could be stored in flywheel as a kinetic energy through alteration [14]. This energy could be reused in the operating of the wind generator by converting it in an electrical form in case of power failure in the system. As a result a certain level of better performance would be maintained in the system. Wind speed variation which in results of power instability and excessive fuel utilization had a negative impact on wind diesel engine. This problem would be overcome by interfacing a fuzzy logic controlled flywheel based storage system [15].

Instability of voltage supplied by wind generator puts harmful effect in power generation [16]. So a medium would be needed to maintain the constant operation. Energy harvester would be a good option in this regard. Such as piezoelectric

elements gave electricity where there was demand and it would be a good choice for its different characteristics and size (typically AA battery size) [17]. In some area for steady power operation an advanced technology needed which would convert adjacent energy into electrical energy [18]. For instance, a harvester driven by vibration (acted on the basis of piezoelectric effect) would be the possible solution in which it dragged surrounding energy in a tiny structure and the performance could be improved if the materials were substituted with electro active polymer. Corona discharge method of charging the harvester material increased the productivity and performance of the harvester. It would need a needle where corona ion would pass and applied bias voltage of electrode established electron from corona ion to material [19].

Requirements Analysis

3.1 Wind Power

From medieval era to the modern world wind power system had experienced a vast exploration of innovative technologies in terms of structures, turbines, blades, energy harvesting methods and storage systems. Newer technology in wind sensing system and wind turbine and no adverse ecological effect made it a lucrative solution for more power generation in an effective way.

System efficiency depended on the wind tracker technology. For low power system, wind sensor acted a key role because of the detection of available wind and made the wind generator to point in that direction of wind. So the harnessing of more power depended on the characteristics of sensor as well as high rating generator. Controlling method also depended on the higher rate of energy harvesting from the wind. But some factors would be raised in implementing the low or high wind based power system.

3.1.1 Factors of Wind Power

Wind energy efficiency depended on several criteria like speed and force of wind, height and rotor size. Both the speed and force of the wind would be the decisive factors because the more wind speed and force, the greater power would be generated by generator. Wind speed also depended on area. Place with higher altitude with no obstruction from surrounding also needed for higher efficiency. On the other hand energy produced by wind turbine would be proportional to the size of the rotor used because a bigger rotor generated more power. Weather would be another reality for wind speed because in summer, spring, winter and rainy seasons speed would not be same and it would also differed from the environmental aspects. A few equations would make the wind efficiency apparent:

Power in the wind = $d^{*}(D)^{2} (V)^{3} C$

Where, d meant density of air, D meant turbine blade diameter, V meant velocity of wind and C was a constant. Three parameters would be important for efficiency increasing. Such as- density of air, blade diameter and wind velocity. But on the other hand according to Betz law turbine could only extracted 59 percent of power from wind.

3.2 Concept of Wind Sensor

Wind sensor dealt with the precised measurement and decided the origin of the wind. Different types of valuable measurements of the wind direction could be done with the help of sensor. The main principle of it's to determine the direction with more precision with the help of signals in the form of electrical quadrature. Its operation relied on the building and the fitting of the wind direction sensors. Normally it had arrow kike head arrangement connected with the pivot and total circuit was operated with the help of electrical signals. As the wind blew it hit the wind direction sensor and the device moved to the reverse direction which detected the direction of the wind. The electronic equipment connected with the wind direction sensor made it feasible for the detector to calculate the direction with more exactness and recorded the reading. This device was used mostly because of its low power and the wide range coverage. It had the ability to measure the wind direction from 0 to 360° .

3.3 Features of Battery

Battery performance had to be considered in building a storage system. Better performance of the battery was interrelated with the capacity. It could be characterized by two parameters such as state of charge and floating charge voltage [20]. Other several aspects were important for battery like ampere hours, charging/ discharging characteristic (C rate), energy density, trickle charge, battery life and capacity retention. Such as-

Basically energy density was the energy stored per kg of mass. So weight of the battery relied on the energy density that meant lighter the battery, higher the density.

Energy density= Watt hour/ Kg

✤ Ampere hours meant the total energy storage ability of a battery.

Watt= Ampere* Volt Ampere= Watt/ Volt

- Capacity retention of a battery meant the little bit of the full capacity available after storage for a period of time.
- C rate was a constant value and it meant a maximum discharge rate that would be delivered to a specified hours of service during a given cut-off voltage. So discharge rate of 1C meant of a 1Ah battery would be 1amp.
- Trickle charge would be the minimum continuous charging current that required continuing a full charge on a fully charged battery.
- Battery life stated as the cyclic life. If the battery did not cycle much, battery life increased and vice versa. But when a battery would cycle regularly, its life would rely on the depth of the discharge cycle and the number of cycles it had to do.

3.4 Requirement of Energy Scavenging

When wind would not be available that much or the generator could not produce sufficient power from the wind then a technology would be required to boost up the level of energy up to the expectation level. This was so called energy harvesting or energy scavenging [21]. It would provide a way out of energy enhancement in small wind power system, passive solar power system, biomass and other forms of renewable energy as well. It offered two noteworthy advantages over battery powered solutions. One was virtually unlimited sources and another was little or no bad environmental effects.

3.5 Requirement of Energy Storage

Wind power could be produced only when there would be sufficient wind. While it would not be possible to produce wind power without wind, so energy storage would be considerably important especially in developing countries and other parts as well. This energy could be used as backup power source and it could be integrated with the main grid. It could also be a great option in heating and cooling system for cold and hot regions respectively. Today's world wind power would be also used in high power applications, where storage system with longer life time and less weight would be crucial.

3.6 Study and Realization of Deliverables

From the first deliverable a smart electronic wind sensing system would be required which would save the space, maintenance and unwanted structural problems. For this an intelligent sensor would be required that would sense the direction of wind accurately from any direction. So identifying an accurate sensor would be important.

In terms of second deliverable increasing the wind power efficiency or system efficiency would be possible if the wind generator would properly point in the wind. This tracking would be possible by both analogue and digital processes. But digital way would be better because it eliminated the use of analogue to digital converter. A stepper or servo motor would be a possible for tracking system. A sensing device would be helpful here which would sense the direction of wind and made the motor's rotation by the help of microcontroller.

According to the third deliverables building of an appropriate storage device would be requisite. Although wind power system produced DC power so it could be stored in a storage system like battery, super capacitor and fuel cells. Battery storage system would be the most essential part for renewable energy. Generally deep cycle lead acid batteries were used in wind power system. The reason for choosing this was it could provide power for a longer period of time and batteries of absorbed glass mat or GEL could be used in this work because there were less chance of hydrogen gas building and decay. Different types of rechargeable batteries would be used according to their charging time, trickle charging, life cycle, weight. Generally lead-acid batteries were used in the wind energy based power storage system. Others were such as AAA, AA, C, D and 9V rechargeable batteries would be used. Alkaline, Ni-Cadmium, NiMH, Lithium polymer and Lithium ion were also used for renewable power system. Energy harvester played a key role in boosting up the voltage produced by the generator when it would generate below the expectation level. On the other hand, when the produced voltage and current would higher or lower than the battery's rating than a voltage regulator and current limiter would used to manage the charging characteristic. Several IC would be useful for making a voltage or current regulator circuit.

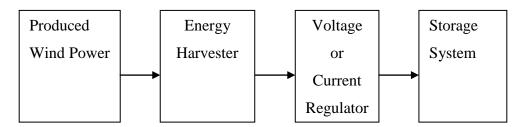


Figure 2: Block Diagram of Storage System

Wind sensor would sense the direction of available wind. According to that direction it would send pulses to microcontroller to move generator in that direction. The generator would harness power from the wind and stored that in the storage system with the help of energy scavenger. For this automated control a programme would be needed.

3.7 Tasks Needed to Be Done

- A circuit design and construction would be needed for wind direction sensor.
- A circuit design and construction would be needed for wind generator rotational system.
- A simple storage system with voltage and current regulator and a harvester would be needed for design and implementation.
- A user friendly microcontroller module would be needed for interfacing sensor and rotational system and a study would be required for a new microcontroller user which would make the work easier and lucid.
- By the help of a flow chart a program would be needed to make wind direction sensing system.
- By the help of a flow chart a program would be needed to make a wind generator controlling system.
- A Gantt chart would be needed to make a work plan for.

Possible Problem Solutions

4.1 Diverse Technologies for Wind Direction Sensing

- Weather Vane: This was the oldest method for wind direction sensing. It provided the wind direction while dangling around the wind. It could be in various shapes. Some of them were the pointing arrow which indicated the direction from where the wind blew.
- Wind Sock: Wind sock showed both direction and speed of wind. When wind blew at the open end of wind sock it indicated the direction of wind and it was easy to visualize the direction. The shape of sock also indicated the speed. When it became straight the wind speed was strong and when it moved gently the wind speed was low.
- Ultrasonic Wind Sensor: This sensor placed on the higher altitude places. When the air stroked this sensor through hygrometer or thermometer, then it sent signal to observing tools via wired arrangement or wirelessly. The calculation was displayed on the display module. It measured velocity and direction up to 60m/s and 359° respectively.
- Mechanical Wind Sensor: It used cups for measuring speed and vane for direction and this arrangement moved with the change of wind. These moving parts were connected to a datalogger or other data recording device and gave a data of direction and speed.

The previous two methods were not able to provide actual wind direction. Though ultrasonic sensor gave actual direction but it was expensive and complex to install. On the other hand mechanical sensor was less precise and weak. Their external structure was deteriorating because of the material. Their speed measurement was also comparatively sluggish than others.

For this work a smart sensing device would be needed which was inexpensive, gave accurate data and easy to build. An optical encoder would be the good option for implementing this task. An optical encoder comprised of a metal rotor and a plastic optical patterned disc was mounted on the shaft. This disc was electromechanically decoded and had transparent gray code (GRAY CODEcyclic arrangement of bits which in results showed one bit change from one value transition to next value) which provided location information. The stator composed of pairs of LED and phototransistors and the arrangement was in the way that when LED shined through the disc, it was received by phototransistor from other part. After amplification and conversion, signals were used for position evaluation and it was able to provide accurate value up to 360°.

4.2 Control Scheme

For controlling method different microcontrollers and motor drives aspects were depicted below:

4.2.1 Diverse Microcontrollers

Control system could be analogue or automated. But for wind direction sensing, automated control structure would be needed. Controlling system could be done by using MOSFET, Relay, Op-amp, Current Controlled Thyristors but these all were controlled manually and analogue. For automatic control system pulse generation would be needed for device control. Analogue to digital converter could be used to make the system automatic. Different types of microcontroller kits like BASIC Stamp, PIC, PLC and microcontroller 8086 would be used for automatic and smart control. Different Programming languages such as assembly language, visual basic, C++ and machine code were used for these microcontrollers control. In industrial purposes Programmable Logic Controller (PLC) was used because of its ease of using and consistency.

4.2.2 Selection of Microcontroller

For this job BASIC Stamp 2 was used for its ease of using than other ones where it used assembly language as programming language. It was appropriate for educational point of view. PIC and PLC would be another option of using. But because of their less ease of using they were not chosen for this work. On the other hand for PIC a good command on C++ would be required. Table-1 provided fundamental information about various control method.

Туре	Programming Language	Operation Mode	Power Supply	Price
PIC	C++	Less Easy	External	Low
PLC	Ladder Logic	Complex	External	High
BASIC STAMP	Assembly	Easy	Internal	Less high

Table 1: Basic Comparison among Control Methods

For small purposes such as educational works, BASIC Stamp and PIC were better choice in lieu of PLC. Table-2 depicted the comparison between BS2 and PIC after an investigation.

Table 2: BS2 and PIC Comparison [28]

Туре	Module	Code Maintenance	Security	PWM	ADC (Analogue to Digital Conversion)	Current Growth
PIC	Not Compact	No	High	Available	Available	Average
BS2	Compact	Yes	Low	Not Available	Not Available	High

4.2.3 Different Motor Drives

There were some motors which were microcontroller compatible and could be used for controlling wind generator. Here operating principle of some of them were focused below:

• **Steeper Motor:** This motor was an electromechanical machine. Here it converted electrical pulses into discrete mechanical movements. When electrical command pulses were applied to the motor in proper sequence, the shaft of this motor rotated in discrete step increase as it provided. Motor rotation related to applied input pulses. The speed of shaft rotation

was directly relied on the input pulses frequency. As well as the rotation length was straight related applied input pulse numbers.

• Servo Motor: A servo motor contained control circuit and a potentiometer. This arrangement was connected to the output shaft. Here control circuit monitored the present angle of the servo motor by the help of potentiometer. If the shaft was at the correct angle, then the motor was shut off. When the control circuit found that the angel was incorrect then it rotated servo motor in correct direction until the correct angle. When it found the correct angle it simply stopped the motor rotation. It was capable of rotating 180 degrees. Here the control wire was used in angle measurement and motor rotation. Pulse duration and pulse length to the control wire determined the angle and motor turns respectively. Table-3 below showed comparison between servo motor and steeper motor on the basis of some important factors.

Factors	Servo	Steeper
Encoder	Yes	No
Brush	Yes	No
Resolution	Wide range	Normally 0.9°-1.8°
Operation	Open Loop	Close Loop
Speed and Power	Higher	Low
Simplicity	Complex	Simple
Efficiency	80% to 90%	About 70%
Reserve Power Supply	Yes	No

 Table 3: Comparison between Servo Motor and Steeper Motor

For this work servo motor would be a good option rather than other because of its high efficiency. It was able to give same level of performance in low speed and high speed application. On the other hand it had the wide range of resolution and it did not have any issue of vibration and resonance like other.

4.3 Energy Storage System

Energy storage system varied on the basis of operation mode, capability and dynamic attributes. A suitable system design could be relied on some factors. Such as- various compensated variation, storage ability, power system aspects, charging-discharging time, time of minimum storage and minimum storage cycle, energy density, life cycle, position and environmental factors.

4.3.1 Different Technologies for Energy Storage System

Some of the possible energy storage solutions were described below:

- Fuel Cell: An electrochemical device that changed the chemical of fuel in dc energy was known as fuel cell [22]. It was composed of two porous electrodes and an electrolyte in between them. Hydrogen gave up electrons to the electrode at anode, and entered the electrolyte as a positive ion (H⁺). On the other hand at cathode, the oxygen entered electrolyte as negative ion (O²⁻⁾ by taking electrons. Both ions combined to form water, while the electrons moved throughout the external circuit to generate electric current with less energy losses and the operation continued as long as the reactant and oxidant flows were maintained.
- **Supercapacitor:** Super capacitor had higher stored energy and power [23]. A double layer capacitor or super capacitor stored electricity by separating positive and negative ions bodily. It could deliver power quickly without moving any parts. The process of super capacitor working was electrochemical just like fuel cell. In a single super capacitor cell the positive electrode attracted the negative ions in the electrolyte; on the other hand the negative electrode attracted the positive ions. There was a dielectric separator which prevented the charge from moving between the electrodes. It had fast charge-discharge rate and its stored energy was greater compared to an ordinary capacitor because of the vast surface area formed by the porous carbon electrodes and the little charge division produced by the dielectric separator.
- **Compressed Air Energy Storage:** Compressed Air Energy Storage (CAES) used outer power source electrically like wind turbine to power

the air compressor. After then it was stored in a storage system and at peak time this high pressurised air was used that to drive generator. It had the capability of eight hours generation period.

• **Battery:** Battery was a portable storage device where the operation went on electrochemically just likes fuel cell and super capacitor [24]. Electrons were flown from anode to cathode through electrolyte when current was drained from battery. During discharge time terminal voltage started to decrease while charging time terminal voltage raised to above nominal voltage of cell. It was popular among the other system because of its longer period of storing steady charge.

Factors	Battery	Fuel Cell	Supercapacitor
Working Voltage	1.25 to 4.2 volt per cell	0.6 volt per cell	2.3 to 2.75 volt per cell
Working temperature	-20 to +65° C per cell	+25 to +90° C per cell	-40 to +85° C
Energy Density	8-600 Wh/kg	300-3000 Wh/kg	1-5 Wh/kg
Power Density	0.005-0.4 kW/kg	0.001-0.1 kW/kg	10-100 kW/kg
Charging- Discharging Time	1-10 hrs	10-300 hrs	Milliseconds to Seconds
Weight	1g-10kg	20g to over 5 kg	1-2 g
Life Cycle	150-1500 cycles	1500-10000 hrs	Average above 30000 hrs

Table 4: Comparison among Some Common Storage Device

Table-4 described the difference among some storage device on the basis of vital factors.

4.3.2 Selection of Storage Device

A range of battery technologies were used for wind power system. As mentioned before that Lead acid battery was used in this area. But for low power purpose AA and AAA batteries were broadly used. Charging of these types of rechargeable batteries could be possible and it would need any complex system for charging. For this work AA NiMH battery was chosen for its plainness and market accessibility while it had high cost.

Name	Capacity (mAh)	Nominal Voltage (V)	Standard Charging Current (mA)	Internal Resistance (mΩ)	Life Cycle
Ni- MH	800	1.5	80	≤ 60	>500
Ni- MH	2400	1.5	240	Approximately 25	>500
Ni- MH	1300	1.5	130	≤ 3 0	>500
Ni- MH	2700	1.5	250	≤25	>500
Ni- MH	2850	1.5	240	≤ 3 0	>500
Ni- MH	2100	1.5	210	< 32	>500

Table 5: AA Ni-MH Battery Features (Appendix 11.1(D))

Table-5 explained the electrical features of the different Ni-MH AA batteries. According to the capacity and amount of charging current 130 mA Ni-MH battery was attractive instead of others because of temporary scarcity.

Table 6 depicted the comparison of various types of rechargeable batteries which were used in various purposes. Among them lead acid battery was used particularly for wind powered system because of long life cycle even if it had low discharge rate. On the other hand rechargeable alkaline manganese had long life cycle but it provided less amount of voltage.

Туре	Price	Voltage (Min)	Discharge Rate (Max)	Charging Time (hr)	Energy Density	Life Cycle
Lead Acid	Low	2	0.2C	8-16	30	Long
Ni-Cd	Mediu- m	1.2	> 2C	14-16	40-60	Long
Ni-MH	High	1.2	0.2C-0.5C	2-4	60-80	Medi- um
Li-ion	Higher	3.6	< 1C	3-4	> 100	Long
Rechargeable Alkaline Manganese	Low	1.1	0.3C	2-6	30	Long

Table 6: Various Rechargeable Battery Comparisons [25]

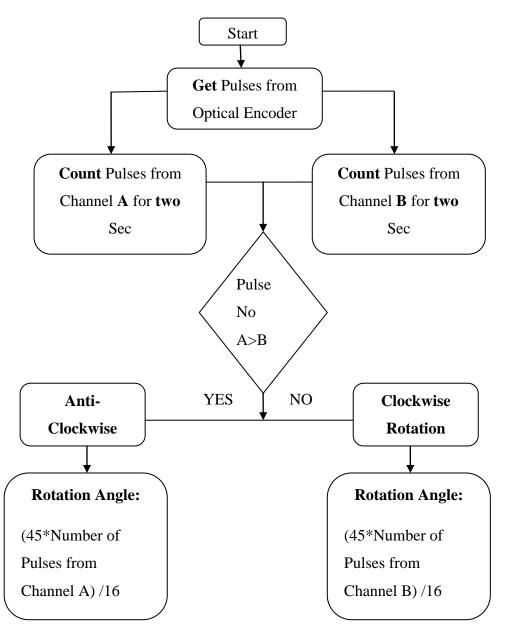
4.3.3 Regulator Circuit

A wind power acted as an input for the storage system. This supply differed from time to time because of the fluctuation of wind speed. This input supply which was in the form of current or voltage might be higher or lower than the battery power. Too much of voltage or current flow could damage the battery. On the other hand for both quick and slow charging rate battery life could be reduced. So an arrangement would be needed in between input supply and battery to prevent this problem. It was the regulator which gave constant output voltage even if there was a variation in input supply. This regulator circuits were relied on the amount of input voltage and current supply [26]. When current flow would be less than the particular battery aptitude, while supply voltage would be higher than the battery voltage then a voltage regulator was essential. There was a method of limited current controlling in some few voltage regulators which eliminated the use of current limiter. Various types of regulator with different voltage and current level were available. A current limiter contained simple voltage regulator would be used for this work. Some regulator circuits were explained below:

- Switching mode voltage regulator: It worked on the basis of gaining PWM (Pulse Width Modulation) which regulated output voltage at an expected level and a range of fixed frequency switching current controlled the requisite voltage. Duty cycle of PWM increased with the increase of output voltage load current and duty cycle dropped at the time of decrement.
- Low drop-out regulator: It worked on the basis of using its minimum voltage to maintain expected output voltage. The chief benefit of it was the dissipation of inner power which relied on the level of the drop out voltage of this IC. Average drop out voltage of this IC was 0.6 volt and maximum was 0.8 volt.
- Linear Regulators: This was known as fixed type regulator for its fixed output and it was generally used. As voltage controlled current source was a vital part of it, there was a feedback system which attuned output voltage level in respect of current source. This current source worked as current limiter because it provided necessary current for meeting up expected voltage level at the time of voltage drop. It rejected spare power as heat which was a lacking of it.

For this purpose 3 terminal adjustable IC was used. Its voltage was adjustable from 1.2-37 volt and they were able to deliver 1.5 amps [27]. This type of IC stopped from damaging by stopping it down in the time of overheating. It was possible because of its inner circuit arrangement. It returned to its operation state after being cool

4.4 Flow Charts



a. Flow chart of wind direction sensing with rotation angle.

Figure 3: Flow chart of Wind Sensing

b. Motor Controlling:

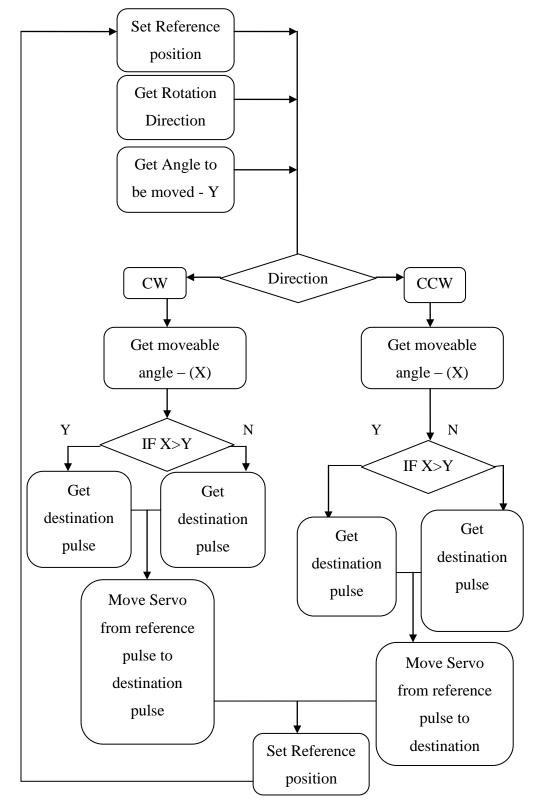


Figure 4: Flow chart of Motor Controlling

4.5 Energy Boosting Method

Flow of energy was vital issue in wind power system. Fluctuation of wind puts negative impact in energy flow. So boosting of energy would be needed. Such as a DC-DC converter (step up) with a higher output voltage than input voltage [29]. It normally contained diode, transistor and an energy storage device (inductor). In this circuit the key parameter was the inductor where it worked like resistor and battery as well. During the time of charging it absorbed energy, and worked as energy resource in the time of discharging. The output voltage became higher because it changed with current not by the charging current. Another solution would be op-amp which had higher output voltage than its differential inputs. A strain gage was a resistor which acted as a sensor where its resistance changed with strain. In this sensor output voltage varied with resistance and output voltage variation.

For this, low power system energy harvesting module could be good choice because of their self powered trends. When electrical energy was supplied to its input it stored charge in its capacitor bank. It worked on two states. One was maximum supply voltage (V_H) and another was minimum supply voltage (V_L). When capacitor voltage which was also the positive supply voltage (+V) reached at V_H its output (V_P) supplied power. If there was any fluctuation in input voltage or lower than the demand, then V_P reached V_L and stopped power supply. The main advantage of this module was it started Charging from 0 volt and could be operated both on AC and DC.

Above all the choice of right components, execution of correct programmes, cost minimization and proper testing were the key responsibilities of a designer.

Implementation

5.1 Main Components

The components which were used to implement the entire system were described below:

Servo Motor and Wind Generator: Sanwa SRM 102Z servo motor was used here to control wind generator. It started operation when its inner resistance varied frequently or when a pulse was given from any microcontroller kit. It had rotation speed of 60° per 0.2 second [Appendix-A (3)]. Its three wires were connected together in a 'Z' connecter. Red one was for positive terminal, black for negative and blue for signal. This servo motor had supply voltage of 4.8V dc and input current of 8mA (idle). It was easily compatible with the latest BASIC Stamp kit which had four connectors where servo motor could be connected directly and it could take its input voltage from kit's 6V built in power supply. Table-7 showed servo position according to pulse and rotation angle.

Position	Pulse (ms)	Rotation Angle
Left	1	-45°
Centre	1.5	0°
Right	2	-45°



Figure 5: Sanwa 102 Z Servo Motor

For this low power system a motor with high torque was required as a wind generator. A MM28 motor was used as a wind generator here. It had the operating voltage of up to 6 volt [Appendix-A (2)]. This motor supply current and speed was 0.21 ampere and 17100 RPM respectively. At utmost efficiency it drew current and power of 1.28 ampere and 4 watt.



Figure 6: MM28 DC Motor

LM317T: It was a three terminal adjustable voltage regulator where it adjusted voltage from 1.2V to 37V at a current up to 1.5 ampere [Appendix-A (5)]. With this regulator output voltage and current could be varied by using a POT or by changing the resistance. Minimum output voltage could be gained by using simple resistance divider. It reduced the use of excess amount of IC.

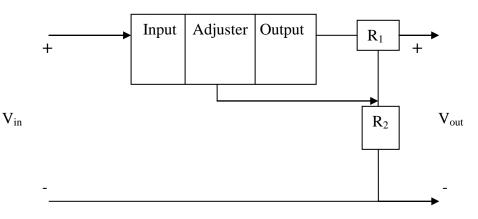


Figure 7: LM317T arrangement

Energy Harvesting Module: For energy scavenging EH301 energy harvesting module was used which was compatible for 3.1 volt to 5.2 volt operation [Appendix-A (7)]. The main advantage of this module was its all time active mode. This module maximum supply voltage and current was 0 to +/- 500 volt and 400 mA respectively. Its 6 volt capacitor bank charged with 300 nA and 1800 nW power.

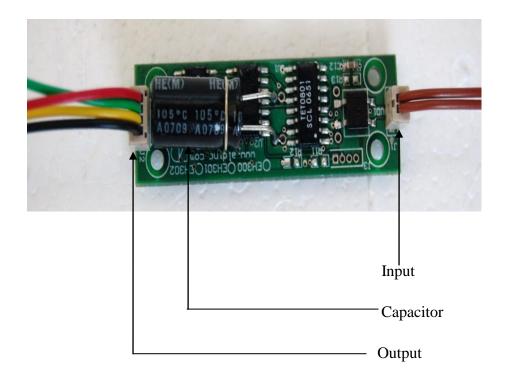
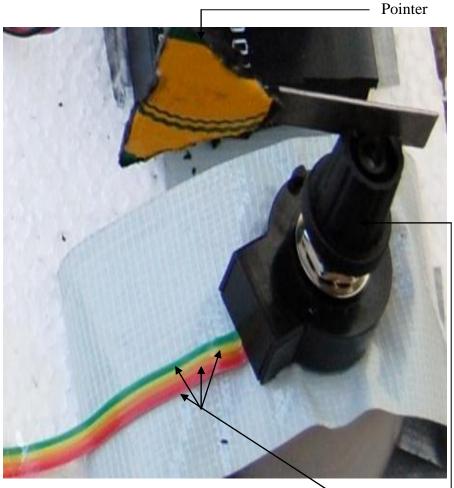


Figure 8: EH301 Energy Harvesting Module

Optical Encoder: For electronic wind direction sensor 600EN128CBL rotary optical encoder was used here [Appendix-A (9)]. It gave output of two square waves where its channel A led channel B in counter clockwise direction by 90° electrically. It also gave 128 pulses per revolution. It would be operate on 5 volt DC and 30 mA current. The chief advantage of it was the elimination of analogue to digital converter. In this module there were four leads of which red was supply, green for ground, yellow and orange for channel A and B respectively. For ease of shaft movement according to pointer rotation a push fit button was used.



Connection Leads Push Fit Button —

Figure 9: Optical Encoder

5.2 Physical Structure Arrangement

The entire system physical structure was divided into several parts. Such as-

- a) Wind Turbine construction
- b) Circuit making on Microcontroller kit
- c) Entire System construction

5.2.1 Wind Turbine Construction

For wind turbine tower a piece of polystyrene with a width and height of 1.75 inch and 7.75 inch respectively were used. A hole was made in that structure in order to put a DC motor which would act as a generator. A 140 mm diameter propeller [Appendix-A (8)] was attached with the 2 mm diameter shaft of the motor. This structure was mounted on a 1.75 inch square sized piece of plastic and was attached to a servo motor with screws and insulating tape.

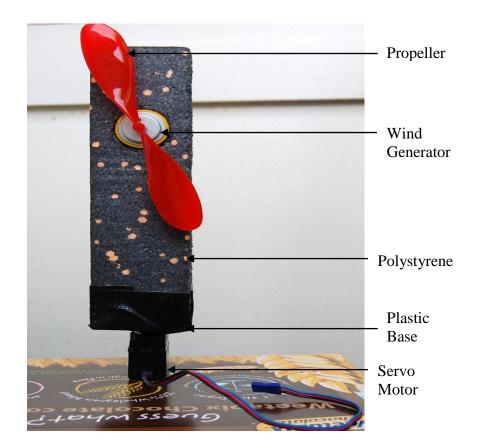


Figure 10: Wind Turbine Construction

5.2.2 Circuit Making on Microcontroller kit

BASIC Stamp 2 microcontroller was a user friendly device where an assembly language was used [Appendix-A (1)]. In this module there were two ways of supply- 9 volt battery and 6-9 volt wall mounted supply. A voltage regulated supply of 5 volt was provided in V_{dd} which could be used in its built in breadboard. There were two 3 pin Z connector which could be used for powering servo motor (X4 and X5 parts were used) and a power selector jumper selected a power connection. A built in LED indicated supplied power on the board. Here the socket was useable for 24 pin BS2 IC and a reset button which was used for restart the loading programme. It had a 3 position power switch. Built in bread board was connected through X1, X2 and X3 part. The programme was downloaded to the kit via USB cable. In figure-11 main parts of BASIC Stamp kit were depicted.

Figure-12 illustrated the connection on BASIC Stamp 2 kit. Optical encoder's channel A and B were connected in P13 and P14 of X2 respectively. Optical encoder's red lead was put in V_{dd} and green lead in V_{ss} of X3. Servo motor was first connected in 14 number pin of X4, and then it was changed to 15 from 14 while compiling a programme.

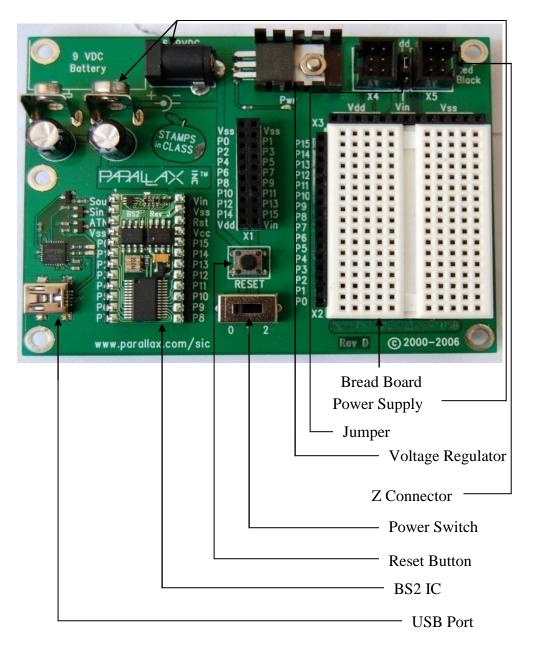


Figure 11: Basic Stamp 2 Microcontroller

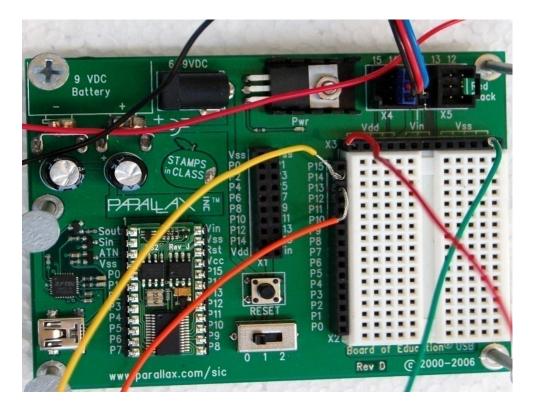


Figure 12: Connection on BASIC Stamp 2 Microcontroller Kit

5.2.3 Entire System Construction

The entire system was placed on a piece of polystyrene with a height and width of 8.5 inch and 13 inch respectively. A wooden base with a height and width of 9.5 inch and 13.5 inch respectively was attached with the polystyrene. The attachment works were done with sello tape, adhesive and pin. The wire extension was done with the help of heat shrinker. The connection of the system was depicted in figure-13 which would provide a clear idea.

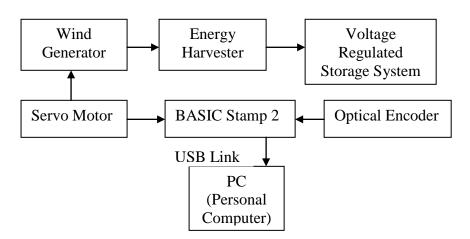


Figure 13: Block Diagram of Entire Constructed System

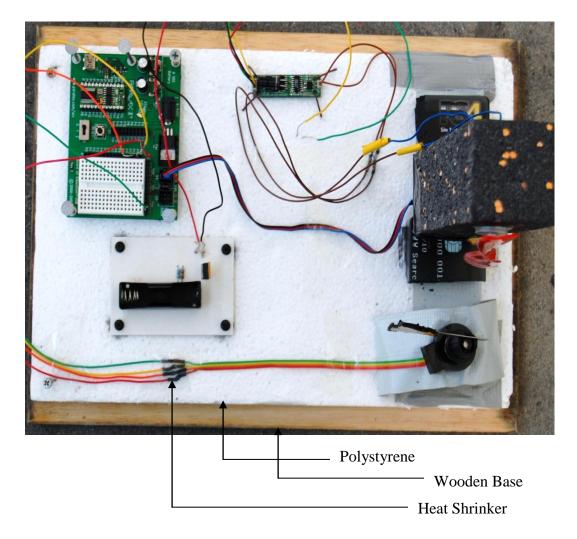


Figure 14: Connection of Entire System

5.3 PCB Construction

5.3.1 Circuit Design by Using ISIS

A storage system was designed by ISIS 7 which was an element of Proteus 7 circuit design and simulation software. Here battery was used for simulation purpose (as an input supply) in lieu of wind generator and energy scavenger because of their unavailability in ISIS library.

In figure-15, B1 was connected with the terminal 3 of voltage regulator LM317T IC. One edge of R2 was connected with terminal 1 and other edge was connected with terminal 2 of IC. R1 was connected in the joint of terminal 1 and resistor R2. R1 would be changed according to the required range of output voltage. An equation could make it easy to understand and calculate.

$$V_{out} = V_{ref} * (1 + R1/R2)$$

Here 270Ω resistor was used because of the unavailability of 240Ω resistor. R1 was set up at 47Ω to show output of 1.51V which would be enough for charging a single 1.5V, 130 mA Ni-MH battery.

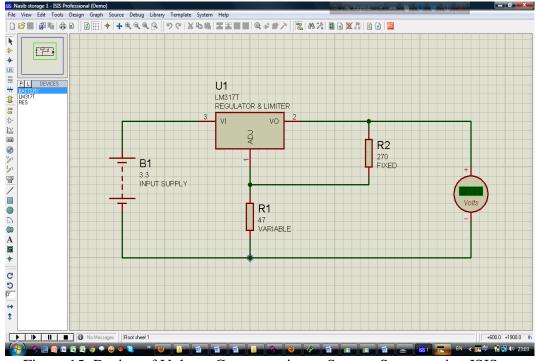


Figure 15: Design of Voltage Compensation at Storage System using ISIS

5.3.2 PCB Layout by Using ARES:

ARES was used to switch the ISIS schematic design into the printed circuit board (PCB). Figure-16 PCB layout was produced by converting the above circuit and manual routing. The routes were linked in blue colour because the arrangements were done on a single side.

5.3.3 Drilling and Soldering of Components:

Drilling and soldering of PCB was important because the circuit performance was depended on it. Various forms of drilling machines were used for various sizes of pin. After the collection of PCB from laboratory the holes of resistors and IC of PCB were drilled by 0.8mm pin, rubber fits were by 3mm pin and Vero pins by 1mm pin. Soldering of components was done smoothly by keeping the soldering iron all time at 325° C. There were chances of short circuit and damage of IC if

the soldering was not that much good. After drilling and soldering components were placed according to their places (Figure-18).

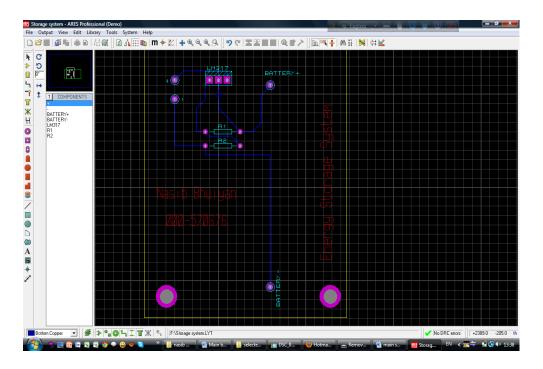


Figure 16: PCB layout of Storage System

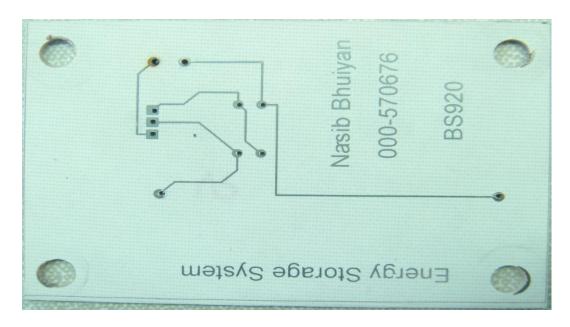


Figure 17: Unconstructed PCB of Storage System



Figure 18: Constructed PCB for Storage System

5.4 Main Programme Description

The program was made by using pooling method which scanned the pin inputs for getting pulses from channel A and Channel B of optical encoder again and again [Appendix-C]. Then it was checked which port's pulses were greater or smaller than other. In case of pulses A>B it would be Counter clockwise direction. In case of B>A it would be rotated in clockwise direction. Otherwise no movement was assumed in optical encoder. Then rotation angle was evaluated by taking pulses from channel A when A>B and from B when B>A. As optical encoder produced 128 pulses for 360 degree rotation, by counting the pulses from particular channel, rotation angle was evaluated. Reference point was calculated by increasing or decreasing the rotation angle. Extreme point was restricted to 180 degrees as servo was able to move up to 180 degrees.

5.4.1 Programme for Pulse Count and Rotation

' {\$STAMP BS2} ' {\$PBASIC 2.5}			
opt_Enc_OutputA opt_Enc_OutputB Servo	PIN PIN PIN	13 14 15	' Encoder on P13 ' Encoder on P14 ' Servo on P15
numof_Pulses	VAR	Word	

numof_PulsesB	VAR	Word					
Duration	VAR	Word					
rotation_Angle	VAR	Word					
reference_Position	VAR	Word					
degree_Angle_TobeMoved	VAR	Word					
moveable_Degree_Angle	VAR	Word					
reference_Pulse	VAR	Word					
destination_Pulse	VAR	Word					
pulse	VAR	Word					
counter	VAR	Word					
Capture	CON	1000	' 10 second				
DurAdj	CON	\$100	' / 1				
reference_Position = 90			' For				
the very first time it	will be :	in center					
DO							
Duration=(Capture */	-						
COUNT opt_Enc_Output.	A, Durat:	ion, numof_Pu	lses				
DEBUG ? numof_Pulses							
rotation_Angle=((45* numof_PulsesB)/16)							
DEBUG ? rotation_Ang	Le						

LOOP

5.4.2 Programme for Servo Rotation

PIN PIN PIN	13 14 15	' Encoder on P13 ' Encoder on P14 ' Servo on P15
VAR	Word	
	PIN PIN VAR VAR VAR VAR VAR VAR VAR VAR VAR VAR	PIN14PIN15VARWordVARWordVARWordVARWordVARWordVARWordVARWordVARWordVARWordVARWordVARWordVARWordVARWordVARWord

```
' 10
                       CON 1000
Capture
second
                                                 ' / 1
DurAdj
                       CON
                               $100
reference Position = 90
                                                 ' For
the very first time it will be in center
DO
   Duration=(Capture */ DurAdj)
   COUNT opt Enc OutputA, Duration, numof PulsesA
                                 'Put value of pulses
in pin 13
  COUNT opt Enc OutputB, Duration, numof PulsesB
                                  'Put value of pulses
in pin 13
   IF numof PulsesA < numof PulsesB THEN DEBUG "
CW",CR
   IF numof PulsesA > numof PulsesB THEN DEBUG "
CCW",CR
   IF numof PulsesA = numof PulsesB THEN DEBUG "
Still",CR
LOOP
```

5.4.3 Programme for Servo Reference Position and Angle to Be Moved

•	{\$STAMP BS2}
۲	{\$PBASIC 2.5}

opt_Enc_OutputA	PIN	13	' Encoder on P13
opt_Enc_OutputB	PIN	14	' Encoder on P14
Servo	PIN	15	' Servo on P14
numof_PulsesA	VAR	Word	
numof_PulsesB	VAR	Word	
Duration	VAR	Word	
rotation_Angle	VAR	Word	
reference_Position	VAR	Word	
degree_Angle_TobeMoved	VAR	Word	
moveable_Degree_Angle	VAR	Word	
reference_Pulse	VAR	Word	
destination_Pulse	VAR	Word	
pulse	VAR	Word	
counter	VAR	Word	

Capture second	CON	1000	'	10)	
DurAdj	CON	\$100	'	/	1	
reference_Position = 90 the very first time it w	will be i	in center	•	Fc	or	
COUNT opt_Enc_Output DEBUG ? numof_Pulses 'Put value of pulses in COUNT opt_Enc_Output	Duration=(Capture */ DurAdj) COUNT opt_Enc_OutputA, Duration, numof_Pulse DEBUG ? numof_PulsesA 'Put value of pulses in pin 13 COUNT opt_Enc_OutputB, Duration, numof_Pulse 'Put value of pulses in pi					

LOOP

Results

Testing of the entire system was done after the completion of design, implementation and programme writing. The system was tested in various ways. They were described below with their findings.

6.1 Optical Encoder Pulse Count and Rotation

The programme [sub chapter-5.4.1] was downloaded in the microcontroller via USB port and the screen dumps were taken while rotating the encoder.

🅐 D	ebug Terminal						
		Com Port:	Baud F 9600	Rate:	Parity:	7	
	Data B 8	, · · ·	Control:	• TX • RX		RTS	
							*
nu	mof_Pulses	= 0					
ro	tation_Angl	e = 0					
nu	mof_Pulses	= 33					
ro	tation_Angl	e = 92					
	mof_Pulses						
	tation_Angl						
	mof_Pulses						
	Lation_Angl	e - 1/1					
	Macros	Pause	Clea	ΞĪ	Close	🔽 Echo Of	f

Figure 19: Result of Pulse Count and Rotation

According to the logic of calculating rotation angle $\{(45* \text{ Number of pulses from channel A or B}) / 16\}$ it was found that it showed the almost accurate rotation angle in terms of number of pulse.

6.2 Servo Rotation

Servo rotation was checked in three states- still, clockwise(CW), counter clockwise(CCW) and accurate results were shown on debug terminal depending

on the encoder rotations when the programme [sub chapter-5.4.20] was downloaded.

🌮 Debug T	erminal					×
		om Port:	Baud Rate: 9600 -	Parity:	1	
	Data Bits:	Flow C	ontrol: • T× • R×	DTR DSR	☐ RTS ● CTS	
1						*
•						*
Still Still						-
Still Still						
CW CW CCW						
CCW CW						
CCW Still						
4						<u>▼</u>
	acros	Pause	Clear	Close	🔽 Echo Off	_

Figure 20: Result of Servo Rotation

6.3 Servo Reference Position

Before getting the signal of which direction it should rotate servo went to reference point (Reference position 90°). After getting the signal, servo started to rotate from its reference poisition in repect of encoder direction [Programme on sub chapter-5.4.3].

Debug Terminal	
Com Port: Baud Rate: Parity: COM4 9600 None	
Data Bits: Flow Control: TX DTR RTS 8 I Off A RX DSR CTS	
	~
	-
<pre>degree_Angle_TobeMoved = 0</pre>	
reference_Position = 90	
<pre>degree_Angle_TobeMoved = 0</pre>	
reference_Position = 90	
<pre>degree_Angle_TobeMoved = 0</pre>	
reference_Position = 90	
<pre>degree_Angle_TobeMoved = 0</pre>	-
	▶
Macros Pause Clear Close F Echo	Off

Figure 21: Servo Reference Position

6.4 Angle to Be Moved (Servo Motor)

According to the encoder rotation (CW or CCW) the servo got pulse through channel A or B. Then it rotated to that angle depending on the channel's number of pulses. The rotation of servo depended on basis of previously mentioned [Sub Chapter- 6.1] logic [Programme on sub chapter-5.4.3].

Debug Termin	al				
	Com Port:	Baud Rate	: Parity: None	– 1	
	Bits: Flow	Control:	TX DT		
8	- Off	<u> </u>	R× 🔶 DS	R 🗢 CTS	
					~
					-
<					•
numof_Pulses numof_Pulses					<u> </u>
numof_Pulses	B = 0				
numof_Pulses	A = 0				
numof_Pulses numof Pulses					
_					
numof_Pulses numof_Pulses					
numof_Pulses					
degree_Angle	_TobeMoved	= 112			
	Pause	Class	1	Echo Off	
Macros	- Pause	Clear	Close		

Figure 22: Degree angle To Be Moved

6.5 Wind Generator Testing

When the wind turbine structure was tested in front of table fan it could not harness thatmuch of power. So wind generator performance was tested by coupling with another DC motor and speed was measured by tachometer. Here one acted as a motor and another as a generator. The output voltage was tested via energy harvester. This module was used for boosting up the output of wind generator.



Figure 23: Rotation Measurement (in RPM)

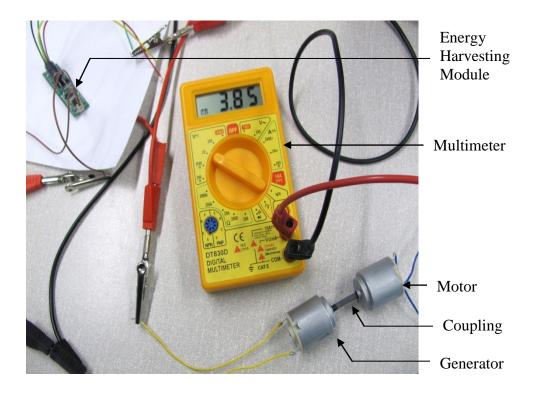


Figure 24: Testing of Wind Generator Performance

Figure 23 and 24 showed wind generator rotation measurement and voltage production respectively. Figure-25 showed the relationship among input power, rotation and output voltage. From figure 26 it showed that output voltage increased with the increase input power and it increased almost linearly. So the wind generator could produce more power if it rotated with great speed and had more input power.

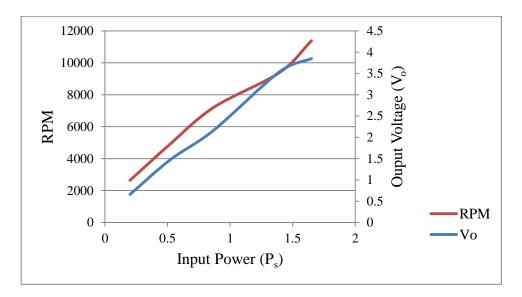


Figure 25: RPM and Output Voltage Vs Input Power [Appendix-D]

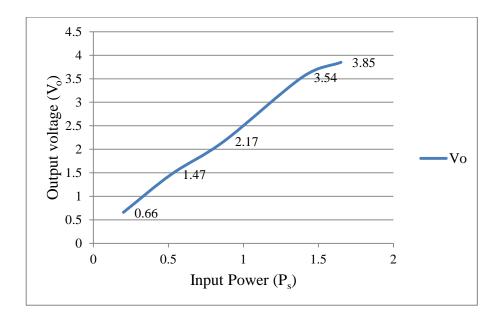


Figure 26: Output Voltage Vs Input Power [Appendix-D]

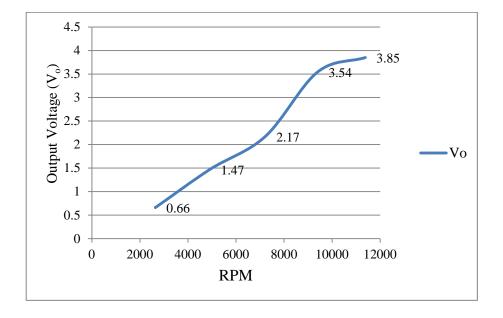


Figure 27: Output Voltage Vs RPM [Appendix-D]

With the increase of the motor rotation output voltage also increased almost linearly with some fluctuation (Figure-27). So from the graphs it was depicted that wind generator could produce more power if it rotated with great speed and had more input power.

6.6 Storage System Testing

6.6.1 Result from Simulation

From ISIS circuit simulation, it showed that when 3.3 volt (as generator supply produced voltage) was applied in input supply it provided 1.32 volt regulated output which feasible for charging a single 1.5 volt AA Ni-MH rechargeable battery.

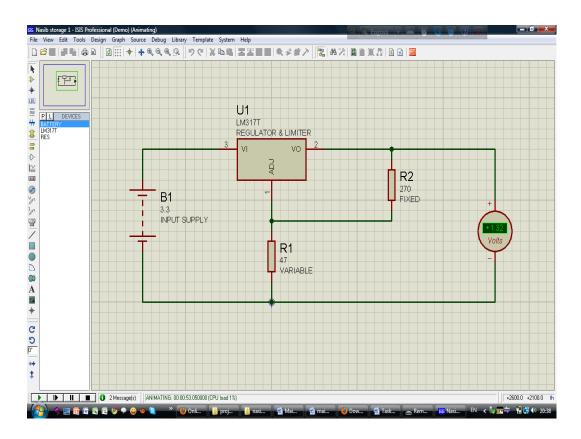


Figure 28: Result from Storage System Simulation

6.6.2 Practical Result

During practically testing time the regulated output showed a bit higher than the simulation. These values varied with the variation of supply voltage and it showed the desired result as it was expected. A range of regulated output was depicted in the below table with the supply variation.

Supply voltage, V _s (volt)	Regulated Output Voltage, V _o (volt)
3.3	0.93
3.5	1.00
3.8	1.14
4.0	1.28
4.2	1.35
4.5	1.51
5.0	1.51
5.5	1.51

Table 8: Measurement of Regulated Output

Table 9 showed the regulated output voltage while applying different input voltages. At initial stage it showed variance in output but after 4.5 volt it showed the expected value.

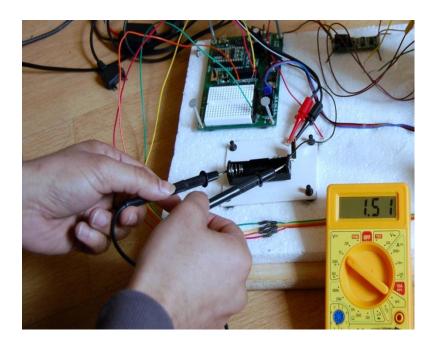


Figure 29: Storage System Testing (Practically)

Discussions

7.1 Discussion of Results

The result obtained from section 6.1, 6.2, 6.3 and 6.4 showed perfect result as per expectation. The logic (Sub chapter-6.1) used for servo movement and pulse count and rotation worked properly. All the programmes execuated in a proper way and they did not show any error. When the main programme was execuated the wind generator rotated according to the optical encoder rotation.

For clockwise and counter clockwise rotation of optical encoder only a phase difference was given between two channels. In this aspect start and end time of a pulse could have been one of the solutions. For this operation a timer had to be started at the beginning and ended at the ending of a pulse for channel A and B. Timer had to stop at the end of each operation and loop. But no timer operation was found to be used readily like other programming languages. Channel A leaded 45 degrees of B while rotating in counter clockwise so if a pulse generation frequency of optical encoder and clock frequency of basic stamp operation would both have the same frequency then XOR of consecutive eight bits of channel A (new) and B (old) would produce 0 in all cases. This would happen for clockwise rotation as well. It would be used to determine the direction. But the bit produced frequency and clock frequency both was different and this logic would not work. A counter function was used for counting of pulses for a period of time, keeping that in mind as channel A led B when rotating in counter clockwise direction. It would produce some more pulses when it moved counter clockwise direction. It would also produce more pulses for channel B when it would rotate clockwise direction. As 'counter' function could only return one channel's pulses for a period of time and then wait for another channel for the same amount of time. For that it would lose some pulses in the channel; in this case channel B. So having no accurate solutions it was chosen method C as it used less memory and much simpler method to implement. On the other hand, P Basic language had loosely care for fractional operation and following function was used to evaluate required pulses = (50 * moveable degree angle)/9, there would be a possibility that some portion of pulses less than 9 would be lost in worst cases. Storage system worked properly but showed a slight difference between simulated and practical value. Due to the heat and temperature loss of IC the practical result of storage system differed from simulation one (Table-9). Scarcity of resistance accelerated both practical and simulation value. But after a certain input supply (4.5 volt) it showed expected regulated output voltage. It showed a constant output voltage of 1.51 volt while a range of different input voltage was applied. In figure 26 and 27 both the graphs were almost linear with a sudden variation in graph 27 where the motor produced 2.17 volt at a speed of 7215 RPM. During wind generator voltage measurement the energy harvester worked properly where it boosted the power at an expected level within its defined range (Table-10). Modification of programme (using of interrupt method) and varieties of testing would make situation better than the current one. Within a short span of time the main targets of this work was obtained with some short comings.

7.2 Updated Gantt chart

7.2.1 Project Plan

The whole project plan was divided into twenty technical tasks. These were stated in brief:

Knowledge Gathering

In this phase, the main task was to study the references of current technology of the system and the guidelines from supervisor. Component and pattern selection and analyzing were also the tasks in this phase.

Software and Hardware Design

This phase dealt with components ordering, software and hardware designing, mechanical structure arranging, and programme writing for wind sensor, generator controlling system and also designs of energy storage system.

Implementation and Testing

This phase consisted of implementation of wind sensor, wind generator controlling method and storage system. Programme for microcontroller, collection of data and images of results and above all possible risk evaluation were also the part of this phase.

Modification and Testing

This was the last part which dealt with helpful ideas for error reduction of the entire project through hardware and software amendment and fresh upgraded result if necessary and available.

7.2.2 Modification of Gantt chart

In first phase literature survey and component selection were carried out within the fixed time. Modification in second phase was done because there hardware and software design and mechanical arrangements were the main part. Within the short span of time it was not achievable of doing every task. Extra time was added there for the task completion. Hardware and software design and implementation and program writing required to be done within the expanded time. Second phase modification made third phase shorter. But if all the components were available in time the system would work within the expectation. In fourth phase modifications of programs and testing of wind sensor, wind generator controlling and storage system were done.

7.3. Concerned Topic and Encountered Problems:

Wire extension by using a shrinker was at first troublesome because of unfamiliar to it. Choosing of sensor, controlling scheme and power boosting was also a challenging work in this project. Writing of logical programme, mechanical arrangement, choosing of right components were also a concerned issues in this toil. Making of turbine structure was problem some. Polystyrene was used for making of wind turbine. A bit of mechanical calculation took place on the attachment of this structure with servo motor. It was done in the way that servo could move the structure easily.

Conclusion

An optical encoder as an electronic wind direction sensor's function and design was described here. For controlling of wind generator according to sensor output was demonstrated with the help of BASIC Stamp 2 microcontroller and servo motor. For maintaining a constant power flow, an energy harvester module was used for boosting up the generator output which was applied at the input of storage system. Storage system with rechargeable battery and a regulator was also depicted in this work. A voltage regulator IC was used for compensating the excess of voltage and maintaining a constant voltage in storage system. Execution of programme, hardware design, implementation and testing were done around the fixed time frame. The main goals of this project were attained with some shortcomings.

Management of ideas, analysis of problems and to establish that within the time frame would be mandatory for any successful project. Gantt chart project management software would be a better option as a guideline for any engineering project that had to be finished within a fixed time range.

Current technology surveying, making of to do list on the basis of problem analysis, selecting of appropriate apparatus and finding out of potential way out through some practical work could be learned from this toil. Above all this type of study based work made engineers to become capable of doing and getting result in an unknown circumstance. In the UK and USA and some other European countries wind power system was keeping pace with other renowned alternative energy which was solar system and recently it was able to grab attention of developing countries. Working in this project was comparatively simple and educational which had a notable significance for the contemporary competitive world.

Future Work

Research based work on a particular project would not be the only final outcome. More rationalized and pensive ideas were linked with the project. Here some novel ideas for this project were described below:

A smart relay based cut-off storage system could be presented between the system and user end. LED could be used as an indicator to make it more convenient. During the time of power failure this intelligent power storage system could be used as a backup.

As a storing device fuel cell, capacitor, battery and other hybrid systems were used. Batteries were commonly used in everywhere. But it had some shortcomings associated with charging and discharging time, mass, weight and other aspects. So in place of battery super capacitor could be a better choice as a storing device.

Development of an algorithm (using interrupt method) could be possible which would measure the actual wind speed and direction precisely with the variation of weather condition and time.

Conversion of DC to AC for wind power could be an important part to make the system AC compatible and effective so that it could be connected with the grid system or domestic devices.

Wind speed sensor or a sensor which measures the both criteria of wind could be used with the system so it could sense the direction as well as the actual speed of the wind. A display system could be introduced with the entire system so that it could display wind speed, direction and available power to the user.

A super capacitor could be adjoined with battery storage system to increase the life of battery.

References

1. Dr. Mathew Sathyajith, Wind Energy: Fundamentals, Resource Analysis and Economics, Krips bv, Meppel, 2006, ISBN-13 978-3-540-30905-5

2. Golding E.W, The Generation of Electricity By Wind Power, Redwood Burn Limited, 1955, ISBN 0-419-11070-4

3. Du Lidong, Zhao Zhan, Pang Cheng, Fang Zhen, Drag force micro solid state silicon plate wind velocity sensor, Sensors and Actuators A: Physical, Volume 151, Issue 1, 8 April 2009, Pages 35-41, ISSN 0924-4247

4. Du Lidong, Zhao Zhan, Fang Zhen, Xu Jing, Geng Daoqu, Liu Yonghong, A micro wind sensor based on mechanical drag and thermal effects, Sensors and Actuators A: Physical, Volume 155, Issue 1, October 2009, Pages 66-72, ISSN 0924-4247

5. Nguyen Nam-Trung, A novel wind sensor concept based on thermal image measurement using a temperature sensor array, Sensors and Actuators A: Physical, Volume 110, Issues 1-3, 1 February 2004, Pages 323-327, ISSN 0924-4247

6. Makinwa Kofi A. A., Huijsing Johan H, A smart wind sensor using thermal sigma-delta modulation techniques, Sensors and Actuators A: Physical, Volumes 97-98, Issue 1, April 2002, Pages 15-20, ISSN 0924-4247

7. Nagai Baku M., Ameku Kazumasa, Roy Jitendro Nath, Performance of a 3 KW wind turbine generator with variable pitch control system, Applied Energy, Volume 86, Issue 9, September 2009, Pages 1774-1782, ISSN 0306-2619

8. Calderaro V., Galdi V., Piccolo A., Siano P., A fuzzy controller for maximum energy extraction from variable speed wind power generation systems, Electric Power Systems Research, Volume 78, Issue 6, June 2008, Pages 1109-1118

9. Ahshan R., Iqbal M.T., Mann George K.I., Controller for a small inductiongenerator based wind-turbine, Applied Energy, Volume 85, Issue 4, April 2008, Pages 218-227, ISSN 0306-2619

10. Divya K.C., Ostergaard Jacob, Battery energy storage technology for power systems- An overview, Electric Power Systems Research, Volume 79, Issue 4, April 2009, Pages 511-520, ISSN 0378-7796

11. Sebastian R., Modelling and simulation of a high penetration wind diesel system with battery energy storage, International Journal of Electrical Power & Energy Systems, Volume 33, Issue 3, March 2011, Pages 767-774, ISSN 0142-0615

12. Sebastian R., Smooth transition from wind only to wind diesel mode in an autonomous wind diesel system with a battery-based energy storage system, Renewable Energy, Volume 33, Issue 3, March 2008, Pages 454-466, ISSN 0960-1481

13. Sebastian R., Alzola R. Pena, Simulation of an isolated Wind Diesel System with battery energy storage, Electric Power Systems Research, Volume 81, Issue 2, February 2011, Pages 677-686, ISSN 0378-7796

14. Ghedamsi K., Aouzellag D., Berkouk E.M., Control of wind generator associated to a flywheel energy storage system, Renewable Energy, Volume 33, Issue 9, September 2008, Pages 2145-2156, ISSN 0960-1481

15. Leclercq Ludovic, Robyns Benoit, Grave Jean-Michel, Control based on fuzzy logic of a flywheel energy storage system associated with wind and diesel generators, Mathematics and Computers in Simulation, Volume 63, Issues 3-5, 17 November 2003, Pages 271-280, ISSN 0378-4754

16. Chen Z., Blaabjerg F., Wind farm-A power source in future power systems, Renewable and Sustainable Energy Reviews, Volume 13, Issues 6-7, August-September 2009, Pages 1288-1300, ISSN 1364-0321

17. Korla S., Leon R.A., Tansel I.N.A., Yenilmez A., Yapici A., Demetgul M., Design and testing of an efficient and compact piezoelectric energy harvester, Microelectronics Journal, Volume 42, Issue 2, February 2011, Pages 265-270, ISSN 0026-2692

18. Chen Shikui, Gonella Stefano, Chen Wei, Liu Wing Kam, A level set approach for optimal design of smart energy harvesters, Computer Methods in Applied Mechanics and Engineering, Volume 199, Issues 37-40, 1 August 2010, Pages 2532-2543, ISSN 0045-7825

19. Fujita Takayuki, Toyonaga Tomohiko, Nakade Keisuke, Kanda Kensuke, Higuchi Kohei, Maenaka Kazusuke, Selective electret charging method for energy harvesters using biased electrode, Procedia Engineering, Volume 5, 2010, Pages 774-777, ISSN 1877-7058

20. Zhou Wei, Yang Hongxing, Fang Zhaohong, Battery behaviour prediction and battery working states analysis of a hybrid solar- wind power generation system, Renewable Energy, Volume 33, Issue 6, June 2008, Pages 1413-1423, ISSN 0960-1481

21.URL1:http://www.brighthub.com/environment/renewableenergy/articles/41190.asp

This link provided information about energy scavenging.

22. Blomen Leo J.M.J, Mugerwa Michael N, Fuel Cell Systems, Plenum Press, 1993, ISBN 0-306-44158-6

23. Strzelecki Ryszard, Benysek Grzegorz, Power Electronics in Smart Electrical Energy Networks, Springer-Verlag London Limited, 2008, ISBN 978-1-84800-317-0

24. Manwell J.F, Mcgowan J.G, Rogers A.L, Wind Energy Explained: Theory, Design and Application, John Wiley and Sons Ltd, 2009, ISBN 978-0-470-01500-1

25. Crompton T. R. Battery reference Book, Newnes, 1990, ISBN: 07506-4625-X

26. Hambley Allan R, Electrical engineering: Principles and Applicatons, Pearson Education Inc, 2011, ISBN-13: 978-0-13-213006-6

27. Nath D.K, Practical Electronics, Academic Publishers, 2001, ISBN 81-87504-22-6

28. URL2: http://www.phanderson.com/stamp/commercial.html

This link provided about various aspects of BS2 and PIC.

29. Laughton M.A, Warne D.F, electrical Engineer's Reference Book, Newnes, 2003, ISBN 0 7506 46373

Appendices

A. Data Sheets

Data sheets website links were given below:

(1) http://www.parallax.com/dl/docs/prod/stamps/web-BSM-v2.2.pdf (Basic Stamp 2)

(2) http://www.maplin.co.uk/media/pdfs/N72CH.pdf (DC motor)

(3) http://www.servodatabase.com/servo/sanwa/srm-102z (Servo motor)

(4)

http://uk.farnell.com/jsp/search/browse.jsp?N=500006+1003772&Ntk=gensearch _001&Ntt=AA+rechargeable+battery&Ntx=mode+matchallpartial (Rechargeable AA battery)

(5)

http://www.datasheetcatalog.org/datasheet/SGSThomsonMicroelectronics/mXwqr z.pdf (Voltage regulator)

(6) http://www.farnell.com/datasheets/66281.pdf (Battery holder)

(7) http://www.farnell.com/datasheets/8008.pdf (Energy harvesting module)

(8) http://www.maplin.co.uk/media/pdfs/N69CH.pdf (Propeller)

(9) http://stevenengineering.com/pdf/73ENCODER_600-128-CBL.PDF (Optical Encoder)

B. Functional Description of the programme

COUNT: Syntax: COUNT Pin, Duration, Variable

The COUNT function counted the number of cycles (0-1-0 or 1-0-1) on the specified pin during the Duration time frame and stored that number in Variable.

- **Pin** was a variable that specified the I/O pin to use. This pin needed to be set to **input** mode.
- **Duration** was a variable that specified the time during which to count.
- Variable (usually a Word) in which the count would be stored.

PULSOUT: Syntax: PULSOUT Pin, Duration

A pulse generated on Pin with a width of Duration.

- **Pin** was a variable that specified the I/O pin to use. This pin needed to be set to output mode.
- **Duration** was a variable that specified the duration of the pulse.

DO LOOP: Syntax: DO ...LOOP

A repeating loop created that executed the program lines between DO and LOOP, optionally testing before or after the loop statements.

IF THEN ELSE: Syntax: IF Condition THEN Statement

Evaluating condition and if it was true, executed the statement(s) following **THEN**, otherwise jumped to and evaluated the **ELSEIF** condition. If no **ELSEIF** statement/block was provided, jumped to and executed the statements that follow **ELSE**. If no **ELSE** block was provided, the program would continue at the line that followed **ENDIF** (or the next line when single-line syntax was used).

BINARY OPERATOR: */ (Multiply Middle operator)

The Multiply Middle operator (*/) multiplied variables, constants and returned the middle 16 bits of the 32-bit result. This had an effect of multiplying a value by a whole number and a fraction. The whole number was the upper byte of the multiplier (0 to 255 whole units) and the fraction was the lower byte of the multiplier (0 to 255 units of 1/256 each). The */ operator gave workaround for the BASIC Stamp's integer-only math.

For an example: To multiply a value by 1.5. The whole number was the upper byte of the multiplier, would be 1(256/256), and the lower byte (fractional part) would be 128, since 128/256 = 0.5.

To calculate constants for using with the */ operator, the constant multiplied by 256, then converted the result to a whole integer: For instance, if our target multiplier was Pi (3.14159), the resulting constant to represent that value for the */ operator was INT (3.13159 * 256) = INT (801.25) = 801 (\$0324). The upper byte was \$03 (decimal 3; the whole number), and the lower byte was \$24 (decimal 36; the fractional part that meant 36/256 = 0.140625). So the constant Pi for using with */ would be \$0324 with error about 0.1%.

C. Main Programme

- ' {\$STAMP BS2}
- ' {\$PBASIC 2.5}

opt_Enc_OutputA	PIN	13		' Encoder on P13
opt_Enc_OutputB	PIN	14		' Encoder on P14
Servo	PIN	15		' Servo on P15
numof_PulsesA		VAR	Word	
numof_PulsesB		VAR	Word	
Duration		VAR	Word	
rotation_Angle		VAR	Word	
reference_Positio	n	VAR	Word	
degree_Angle_Tobe	Moved	VAR	Word	

moveable Degree Angle VAR Word reference Pulse VAR Word destination Pulse VAR Word pulse VAR Word counter VAR Word STOP inCenter VAR Word Capture CON 500 ' 10 second **'** / 1 CON \$100 DurAdj reference Position = 90 ' For the very first time it will be in center FOR counter = 750 TO 0 STEP 7' 45 degrees for about 3 sec. PULSOUT Servo, 750 PAUSE 7 NEXT DO Duration=(Capture */ DurAdj) opt Enc OutputA, Duration, numof PulsesA COUNT 'Put value of pulses in pin 13 COUNT opt Enc OutputB, Duration, numof PulsesB 'Put value of pulses in pin 13 DEBUG DEC? numof PulsesA, CR DEBUG DEC? numof PulsesB IF numof PulsesA = numof PulsesB THEN 'IF(STOP inCenter=0) THEN ' STOP inCenter=STOP_inCenter+1 ' DEBUG DEC? STOP inCenter, CR 'ELSE ' DEBUG DEC? STOP inCenter, CR 'rotation Angle=((45* numof PulsesB)/16) 'degree Angle TobeMoved = rotation Angle

'DEBUG DEC? reference Position, CR 'DEBUG DEC? degree Angle TobeMoved, CR 'ENDIF ENDIF IF numof PulsesA < numof PulsesB THEN rotation Angle=((45* numof PulsesB)/16) degree Angle TobeMoved = rotation Angle moveable Degree Angle = (reference Position-0) reference Pulse 250 + ((50 * = reference Position)/9) DEBUG DEC? degree Angle TobeMoved, CR ΙF (moveable Degree Angle >= degree Angle TobeMoved) THEN ' No problem destination Pulse = reference Pulse - ((50 * degree Angle TobeMoved)/9) 'Convert it to pulse number pulse = reference Pulse FOR ΤO destination Pulse PULSOUT Servo, destination Pulse 7 PAUSE ' PULSOUT PIN, Duration NEXT reference Position = (reference Position degree Angle TobeMoved) DEBUG DEC? reference Position, CR ELSE destination Pulse = reference Pulse - ((50 * ' Convert it to moveable Degree Angle)/9) pulse number DEBUG DEC? degree Angle TobeMoved, CR FOR pulse = reference Pulse TO destination Pulse PULSOUT Servo, destination Pulse

PAUSE

' PULSOUT PIN, Duration

NEXT

reference Position= 0

DEBUG DEC? reference Position, CR

ENDIF

ENDIF

destination_Pulse = reference_Pulse + ((50 * degree_Angle_TobeMoved)/9) ' Convert it to pulse number

FOR pulse = reference_Pulse TO destination Pulse

PULSOUT Servo, destination Pulse

PAUSE 7

NEXT

reference_Position = (reference_Position +
degree Angle TobeMoved)

DEBUG DEC? reference Position, CR

ELSE

' Will move up to movable degree

destination_Pulse = reference_Pulse + ((50 *
moveable_Degree_Angle)/9) ' Convert it to pulse number

DEBUG DEC? degree Angle TobeMoved, CR

```
FOR pulse = reference_Pulse TO destination_Pulse
        PULSOUT Servo, destination_Pulse
        PAUSE
        PAUSE
        PULSOUT PIN, Duration
        NEXT
        reference_Position = 180
'In degree
    ENDIF
    ENDIF
LOOP
```

D. Table for Wind Generator Performance

Table 9: Wind Generator Testing

Input Voltage	Input Current	Rotation	Output	Input Power
(V_s)	(I_s)	(RPM)	Voltage (V _o)	(\mathbf{P}_{s})
1	0.20	2642	0.66	0.2
2	0.26	4908	1.47	0.52
3	0.29	7215	2.17	0.87
4.5	0.31	9389	3.54	1.395
5	0.33	11381	3.85	1.65

E. List of Components and Cost Analysis

Components	Cost
Sanwa SRM 102Z servo Motor	Collected
Duracell Alkaline Battery- 9 volt	£3.395
Camlink AA Ni-MH Battery- 1.5 volt	£4.29
Basic Stamp 2 module	Collected
AA battery holder	Collected
Adhesive	Collected
Resistors	Collected
LM317T IC	Collected
PCB	Collected
Rubber feet	Collected
Propeller	£5.99
DC Motor	£5.99
Energy Harvesting Module	£37.21
Optical Encoder	£27.15
Polystyrene	Collected
	Total Cost £84.025

 Table 10: System Components and Cost

GANTT CHART Screen shots are below:

	_	â <u>)</u> ♥ \$ b b 0 ♥ 9 • € • 8 ∞					BIU
0	ose Te	am Project 🞽 Get Work Items 🐴 Publish 📲 Refre	sh 🛛 📴 Link	s and Attachme	nts 🗣 Open	in Web Access	
		1					
	D	Task Name	Duration	Start	Finish	27 Sep '10 04 Oct '10 11 Oct '10 18 Oct '10 25 Oc M T W T F S S M T W T F S S M T W T F S S M T W T F S S M T W T F S S M T	
	1	Phase I: Knowledge gathering [7 weeks]	36 days?	Wed 29/09/10	Wed 17/11/10		
	2	Information Gathering from different sources	28 days?	Wed 29/09/10	Fri 05/11/10		numuni
	3	Components selection	16 days?	Wed 20/10/10	Wed 10/11/10		UNUNU
	4	Component pattern analyzing	13 days?	Mon 01/11/10	Wed 17/11/10		_
	5	Phase II: SW and HW Design [10 weeks]	60 days	Thu 18/11/10	Wed 09/02/11		
	6	Ordering component	58 days	Thu 18/11/10	Mon 07/02/11		
	7	Mechanical design assesment and work arrangements	15 days?	Thu 25/11/10	Wed 15/12/10		
	8	Criterias for microcontroller	6 days?	Thu 02/12/10	Thu 09/12/10		
	9	Algorithm for wind sensor system	39 days?	Fri 03/12/10	Wed 26/01/11		
)	10	Design of a wind generator	8 days?	Wed 12/01/11	Fri 21/01/11		
	11	Arrangement of energy harvester	19 days?	Wed 08/12/10	Mon 03/01/11		
2	12	Design for energy storage	21 days?	Wed 15/12/10	Wed 12/01/11		
5	13	PCB order	12 days?	Tue 11/01/11	Wed 26/01/11		
ŀ	14	Data from PC to microcontroller(receiving and sending)	8 days?	Mon 17/01/11	Wed 26/01/11		
;	15	Phase III: Implementation and Testing [5 weeks]	20 days	Thu 03/02/11	Wed 02/03/11		
;	16	Implementation of wind sensor with wind generator	8 days?	Wed 26/01/11	Fri 04/02/11		
1	17	Making link with microcontroller	4 days?	Fri 04/02/11	Wed 09/02/11		
;	18	Implementation of storage system	13 days?	Mon 31/01/11	Wed 16/02/11		
)	19	Collection of data and image for result	15 days	Tue 08/02/11	Mon 28/02/11		
)	20	Risk assesment	4 days?		Wed 02/03/11		
	21	Phase IV: Modification and Testing [2 weeks]	5 davs	Thu 10/03/11	Wed 16/03/11		
2	22	Hardware modification if necessary	5 davs	Mon 07/03/11	Fri 11/03/11		
5	23	Programme modification if necessary	4 days	Wed 09/03/11	Mon 14/03/11		
	24	Collection of data and image for result after modification	3 davs		Wed 16/03/11		

i 🖬 🛭 着	<u>V</u> iew Insert F <u>o</u> rmat <u>T</u> ools <u>P</u> roject <u>R</u> eport	š 🗰 🗈	🐱 🕵 🛛 No (Group	• • • • • • • •	4 4 - 5t	ow • Arial		question for help B I U 7=
oose Tear	m Project 🚰 Get Work Items 🛍 Publish 🔚 Refre	esh 🕴 🤷 Link	s and Attachme	nts 🔩 Open i	n Web Access				
	Fask Name	Duration	Start	Finish	01 Nov '10 08 Nov '1 M T W T F S S M T W				
1	Phase I: Knowledge gathering [7 weeks] Information Gathering from different sources	36 days? 28 days?	Wed 29/09/10 Wed 29/09/10	Wed 17/11/10 Fri 05/11/10					
3	Components selection	16 days?		Wed 10/11/10					
4	Component pattern analyzing	13 days?		Wed 17/11/10		1011011			
6	Phase II: SW and HW Design [10 weeks] Ordering component	60 days 58 days		Wed 09/02/11 Mon 07/02/11			0100101	JERLERIH	alialia1
7	Mechanical design assesment and work arrangements	15 days?		Wed 15/12/10					10100101
8	Criterias for microcontroller	6 days?		Thu 09/12/10					
9 10	Algorithm for wind sensor system Design of a wind generator	39 days? 8 days?		Wed 26/01/11 Fri 21/01/11					
11	Arrangement of energy harvester	19 days?		Mon 03/01/11					_
12	Design for energy storage	21 days?	Wed 15/12/10	Wed 12/01/11					
13 14	PCB order	12 days? 8 days?		Wed 26/01/11 Wed 26/01/11					
14	Data from PC to microcontroller(receiving and sending) Phase III: Implementation and Testing [5 weeks]	8 days? 20 days		Wed 25/01/11 Wed 02/03/11					
16	Implementation of wind sensor with wind generator	8 days?	Wed 26/01/11	Fri 04/02/11					
17	Making link with microcontroller	4 days? 13 days?		Wed 09/02/11 Wed 16/02/11					
19	Implementation of storage system Collection of data and image for result	15 days?		Mon 28/02/11					
20	Risk assesment	4 days?		Wed 02/03/11					
21 22	Phase IV: Modification and Testing [2 weeks]	5 days		Wed 16/03/11					
22 23	Hardware modification if necessary Programme modification if necessary	5 days 4 days		Fri 11/03/11 Mon 14/03/11					
24	Collection of data and image for result after modification	3 days		Wed 16/03/11					
					•				
le <u>E</u> dit	ect - Nasib Gantt Chart Yiew Insert Fgrmat Iools Project Report					4 4 4 - St			question for help
le <u>E</u> dit	ect - Nasib Gantt Chart	ž 🗰 🗈	🐱 🥵 🛛 No (Group	• Q. Q. 🚰 😢 🛔 !! n Web Access	4 4 - St		Туре а	13/0
le <u>E</u> dit 2 2 6 oose Tear	ect - Nasib Gantt Chart View Insert Format Iools Project Beport 회 고, 양 농 대교 온 양 가 - 안 - 용, see	ž 🗰 🗈	🐱 🥵 🛛 No (Group	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit i 🖬 🎼 oose Tear	ect - Nasib Gantt Chart View (Insert Fgrmat I.cols Project Report 2 2 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	🐝 👯 🗐 sh 👔 Link Duration	s and Attachme	Group nts 🦣 Open Finish	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit i 🖬 🎼 oose Tear	ect - Nasib Gantt Chart View [next Fgrmat Iools Project Beport 3 Q ♥ J & Q ♥ ♥ ♥ • ♥ • ⊗ ∞ n Project G tWork Rems % Publish ■ Refre	🐝 💥 🖬 ish 🎦 Link	s and Attachme	Group nts 🦣 Open Finish	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
Edit	ect - Nasib Gantt Chart View Inset Format Iools Project Beport D Toyle I A Data Control Project Beport D Toyle I A Data Control Project Beport n Project I A Data Control Project Benotes to an and the section I A Data Control Project Benotes Information Gathering from different sources Components selection	Image: System 1 Image: System 2 Image: System 2 <tr< td=""><td>Start Wed 29/09/10 Wed 20/10/10</td><td>Group nts</td><td>n Web Access</td><td>0 27 Dec</td><td>ow • Arial</td><td>Type a ▼ 8 ▼</td><td>question for help B Z <u>U</u> V= 11 17 Jan</td></tr<>	Start Wed 29/09/10 Wed 20/10/10	Group nts	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e Edit Doose Tean D 1 2 3 4	ect - Nasib Gantt Chart View Inset Format Iools Project Report 2 2 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	Image: Shirt	Start Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 20/10/10 Mon 01/11/10	Group nts • Open i Finish • Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 17/11/10 Wed 17/11/10	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
Edit	ect - Nasib Gant Chart View Inset Format Lools Project Beport Department of the second seco	Image: System 1 Image: System 2 Image: System 2 <tr< td=""><td>Start Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Men 01/11/10 Thu 18/11/10 Thu 18/11/10</td><td>Binish Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/12/11 Med 09/02/11</td><td>n Web Access</td><td>0 27 Dec</td><td>ow • Arial</td><td>Type a ▼ 8 ▼</td><td>question for help B Z <u>U</u> V= 11 17 Jan</td></tr<>	Start Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Men 01/11/10 Thu 18/11/10 Thu 18/11/10	Binish Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/12/11 Med 09/02/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit D = E D = E D = E D = E E D = E E E E E E E E	ect - Nasib Gantt Chart View Insett Format Iools Project Beport Diagonal Strategy Control Co	Image: Shift of the second	Start Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/10/10 Wed 29/10/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10	Binop Finish Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 17/11/10 Wed 17/11/10 Wed 19/11/10 Wed 19/11/10 Wed 19/11/10 Wed 19/11/10 Wed 19/11/10 Wed 19/12/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit D = E D = E D = E D = E E D = E D = E E D = E E E D = E E E E E E E E	ect - Nasib Gant Chart View Inset Format Lools Project Beport Department of the second seco	Image: Shift of the second sec	Start Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 20/10/10 Mon 01/11/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Thu 02/12/10	Binish Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/12/11 Med 09/02/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit boose Team 10 1 2 3 4 5 6 7 8 9 10	ect - Nasib Gant Chart View Inset Format Iools Project Beport Total Chart Iools Project Beport Total Chart Iools Project Beport Total Charter Iools Project Beport Total Charter Iools Project Beport Total Charter Iools Project Beport Ioomaoin Gathering for different sources Component settern analying Phase I: Wand MV Design (10 weeks] Ordering component Mechanical design assessment and work arrangements Corteans for microcentroler	Image: Shift with the second	Start Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 20/10/10 Wed 20/10/10 Mon 01/11/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Thi 02/12/10 Wed 12/01/11 Wed 12/01/11	Broup Finish Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/12/11 Mon 07/02/11 Wed 15/12/10 Thu 09/12/10 Wed 26/01/11 Fri 21/01/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit boose Team boose Team 1 1 2 3 4 5 6 7 8 9 10 11	ect - Nasib Gantt Chart View Inset Format Iools Project Report Diagonal Content of the second of t	Image: Second	Start No (Start Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Thu 18/11/10 Thu 18/11/10 Thu 28/11/10 Thu 02/12/10 Fri 03/12/10 Wed 22/01/11 Wed 08/12/10 Wed 08/12/10	Sroup nts Qpen Finish Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 17/12/10 Wed 17/12/10 Wed 15/12/10 Thu 09/12/11 Wed 05/12/11 Men 03/01/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit boose Team 10 1 2 3 4 5 6 7 8 9 10	ect - Nasib Gantt Chart Yiew Inset Fgrmat Lools Project Report Yes	Image: Second	Image: Start Wed 23/09/10 Wed 23/09/10 Wed 23/09/10 Wed 23/09/10 Wed 20/10/10 Mon 01/11/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Thu 22/11/10 Wed 12/12/10 Wed 15/12/10 Wed 15/12/10	Sroup nts Qpen Finish Wed 17/11/10 Fri 05/11/10 Wed 10/11/10 Wed 17/12/10 Wed 17/12/10 Wed 15/12/10 Thu 09/12/11 Wed 05/12/11 Men 03/01/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e <u>E</u> dit Dose Tear D 1 2 3 4 5 6 7 8 9 10 11 12 13 14	ect - Nasib Gantt Chart View Innert Format Lools Project Beport	Image: Section 2 Image: Section 2 Duration 36 days? Duration 36 days? 26 days? 13 days? 60 days 58 days? 15 days? 60 days 8 days? 16 days? 18 days? 6 days? 18 days? 8 days? 19 days? 19 days? 21 days? 12 days? 26 days? 8 days?	Start Wed 28/09/10 Wed 28/09/10 Wed 28/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/09/10 Wed 29/11/10 Thu 18/11/10 Thu 18/11/10 Thu 28/11/10 Thu 29/12/10 Wed 08/12/10 Wed 08/12/10 Wed 08/12/10 Tue 11/10/11 Tue 11/10/11	Sroup Ints Open Finish Wed 17/14/10 Fri 05/11/10 Wed 17/14/10 Wed 17/14/10 Wed 17/11/10 Wed 17/11/10 Wed 18/12/10 Wed 18/12/10 Thu 09/12/10 Wed 15/12/10 Wed 15/12/10 Wed 15/12/10 Wed 15/12/10 Wed 15/11/11 Mon 03/01/11 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
e Edit Doose Tean D 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	ect - Nasib Gant Chart View Inset Format Iools Project Report Tools Project Project Project Tools Project Tools Project Tools Project Tools Project Tools Project Tools	Image: Second	Start Wed 2909/10 Wed 2909/10 Wed 2909/10 Wed 2910/10 Wed 2010/10 Mon 0111/10 Thu 18/11/10 Thu 18/11/10 Thu 18/11/10 Fin 03/12/10 Wed 2012/10 Wed 18/12/10 Wed 18/12/10 Wed 18/12/10 Thu 18/11/10 Thu 18/11/10 Thu 18/11/10 Thu 28/21/11 Wed 18/12/10 Thu 18/11/10 Thu 18/11/10	Sroup Ints Open Finish Mod 17/11/0 FrinSh1/11/0 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 20/01/11 Finish Wed 20/01/11 Wed 20/01/11 Wed 20/01/11 Wed 20/01/11 Wed 20/01/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit E Edit	ect - Nasib Gantt Chart View Intert Format Looks Project Beport A Construction of the Service Service Service Service Task Name Phase Knowledge gathering [7 weeks] Information Gathering from different sources Component selection Component Component selection Compo	Image: Second	Start Wed 2300910 Wed 2300910 Wed 2300910 Wed 2300910 Wed 2300910 Wed 2300910 Wed 2300910 Thu 181110 Thu 181110 Thu 181110 Thu 251110 Thu 251110 Wed 120111 Wed 120111 Wed 120111 Wed 120111 Wed 120111 Wed 151210 The 1101111 Mon 1701111 Mon 1701111 Wed 280111 Wed 320111	Sroup Ints Open Finish Printish Wed 17/11/10 Finish Wed 17/11/10 Wed 17/11/10 Wed 03/02/11 Mon 03/02/11 Wed 03/02/11 Mon 03/01/11 Wed 15/12/10 Thu 09/12/10 Wed 15/12/10 Wed 15/2/10 Wed 15/2/10 Wed 25/01/11 Wed 28/01/11 Wed 28/01/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit	ect - Nasib Gantt Chart View Inset Format Tools Project Beport	Image: Second	Start Start Ved 2909/10 Ved 2909/10 Ved 2909/10 Ved 2909/10 Ved 29109/10 Ved 29109/10 Thu 18/11/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Ved 12/2/10 Ved 12/2/10 Ved 12/2/10 Te 11/01/11 Wed 12/2/10 Te 11/01/11 No 40 Ved 15/2/10 Wed 15/2/10 Te 11/01/11 No 40/2011 No 40/2011 No 30/01/11 No 30/01/11	Sroup Triss Wed 17/11/0 Finish Wed 17/11/0 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/12/10 Thu 00/12/10 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11 Fin 04/02/11 Fin 04/02	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit E Edit	ect - Nasib Gantt Chart View Inset Format Lools Project Beport	No Duration 36 days ? 26 days ? 22 days ? 16 days ? 16 days ? 6 days ? 13 days ? 6 days ? 14 days ? 16 days ? 15 days ? 8 days ? 16 days ? 8 days ? 16 days ? 8 days ? 19 days ? 21 days ? 19 days ? 8 days ? 20 days ? 8 days ? 20 days ? 8 days ? 20 days ? 8 days ? 13 days ? 13 days ? 13 days ? 13 days ?	Image: Start Wed 2809/10 Wed 2809/10 Wed 2809/10 Wed 2809/10 Wed 2810/10 Mon 011/10/10 Wed 28110/10 Mon 01/11/10 Wed 28110/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Fin 03/12/10 Wed 28120/11 Wed 15/12/10 Wed 15/12/10 Twe 13/11/11 Thu 03/02/11 Fri 04/02/11 Wed 280/11/1 Fri 04/02/11 Mon 13/10/11 Twe 03/10/11	Sroup nts ♥ Open Finish Wed 17/1/10 Fri 05/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 12/10/11 Finish Wed 28/0/11 Wed 18/0/11 Wed 18/	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit D E Edit D E Edit D E Edit D E Edit D E Edit 2 2 3 4 4 5 6 6 7 8 9 9 10 11 11 12 13 14 15 16 16 17 18 19 20	ect - Nasib Gantt Chart View Inset Format Iools Project Report Chart Construction Construction Construction Construction Project Get Work Rems Publish Refere Task Name Phase Kinowkołgo gashering (7 weeks) Information Galering from different sources Component Selection Component Selection Component Selection Component Selection Component Selection Component Selection Component Selection Component Selection Construction Construction Mechanical Gesign assessment and work arrangements Criterias for mergy storage Phase II: stylementation and Jesign of a wind generator Agorithm for wind sensor system Design for energy storage Phase II: Selection Construction (Selecting (Sweeks)] Tradementation of wind sensor with wind generator Data from PC to microcontroller (receiving and sendrol) Phase III: Implementation on al torage system Colection of data and mage for result Raix assessment	*** *** Duration 36 days? 26 days? 26 days? 28 days? 16 days? 13 days? 6 days? 90 days 56 days? 91 days? 16 days? 14 days? 16 days? 19 days? 10 days? 21 days? 24 days? 20 days 8 days? 10 days? 13 days? 10 days? 13 days? 10 days? 13 days? 15 days? 14 days? 15 days? 15 days?	Image: Start Wed 23/09/10 Wed 23/09/10 Wed 23/09/10 Wed 23/09/10 Wed 23/09/10 Wed 23/09/10 Men 01/11/10 That 18/11/10 That 18/11/10 That 18/11/11 Wed 28/12/10 That 18/11/11 Men 31/01/11 Men 31/01/11 The 08/02/11 The 13/02/11 Men 31/01/11 The 08/02/11 The 03/02/11	Sroup rst Group Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/110 Wed 200/11 Wed 200/11 Wed 200/11 Finish Wed 200/11 Finish Wed 200/11 W	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit E Edit	ect - Nasib Gantt Chart View Inset Format Lools Project Beport	No Duration 36 days ? 26 days ? 22 days ? 16 days ? 16 days ? 6 days ? 13 days ? 6 days ? 14 days ? 16 days ? 15 days ? 8 days ? 16 days ? 8 days ? 16 days ? 8 days ? 19 days ? 21 days ? 19 days ? 8 days ? 20 days ? 8 days ? 20 days ? 8 days ? 20 days ? 8 days ? 13 days ? 13 days ? 13 days ? 13 days ?	Image: Second State No. 4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mon 01/11/10 Thu 48:11:10 Thu 48:11:10 Thu 48:11:10 Thu 48:11:10 Thu 49:11:10 Wed 29:01:10 Wed 29:01:10 Wed 39:12:10 Wed 39:12:10 Wed 39:12:10 Wed 39:12:10 Wed 39:12:10 Wed 39:12:11 Mon 17:01:11 Fin 30:22:11 Mon 34:02:11 Wed 39:12:10 Wed 39:12:10 Wed 39:12:10 Wed 39:12:10 Wed 39:11:11 Fin 49:02:11 Mon 34:00:11 Fin 59:02:11 Thu 40:32:14 Thu 40:32:14	Sroup nts ♥ Open Finish Wed 17/1/10 Fri 05/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 17/1/10 Wed 12/10/11 Finish Wed 28/0/11 Wed 18/0/11 Wed 18/	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart View Intert Format Looks Project Beport	Image: Constraint of the second sec	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/11 Wed 10/11 Finish Wed 20/01/11 Wed 20/01/1	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart Yew Inset Farmat Iools Project Report Tools Project Iseport Project Iseport Tools Project Iseport Tools Project Iseport Tools Project Iseport Tools Project Iseport Project Iseport Tools Project Is	Image: Second	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup Triss Group Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 200/11	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart View Intert Format Looks Project Beport	Image: Constraint of the second sec	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/11 Wed 10/11 Finish Wed 20/01/11 Wed 20/01/1	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart View Intert Format Looks Project Beport	Image: Constraint of the second sec	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/11 Wed 10/11 Finish Wed 20/01/11 Wed 20/01/1	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart View Intert Format Looks Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/11 Wed 10/11 Finish Wed 20/01/11 Wed 20/01/1	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart View Intert Format Looks Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/10 Wed 10/11/11 Wed 10/11 Finish Wed 20/01/11 Wed 20/01/1	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart View Intert Format Looks Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Doce Team Doce Team	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit E E	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Edit 1 2 Edit 1 2 E Edit 1 E	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit Edit	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan
E Edit Edit 1 2 Edit 1 2 E Edit 1 E	ect - Nasib Gantt Chart View Intert Format Iools Project Beport	Provide Provide 36 days? 22 days? 22 days? 13 days? 22 days? 13 days? 60 days 13 days? 10 days? 13 days? 60 days 6 days? 11 days? 14 days? 12 days? 12 days? 12 days? 12 days? 20 days 8 days? 15 days 6 days? 15 days 8 days? 15 days 6 days? 15 days 6 days? 5 days 5 days? 5 days 5 days? 5 days 5 days	Image: Solution No.4 Start Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Wed 29:09:10 Mo.6 Mo.6 No.4 Mo.6 No.4 Mo.6 No.4 Mo.7 No.4	Sroup rnts Open Finish Wed 17/11/10 Finish Wed 17/11/10 Finish Wed 17/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11/10 Wed 101/11 Finish Wed 2010/11 Finish Wed 2010/11 We	n Web Access	0 27 Dec	ow • Arial	Type a ▼ 8 ▼	question for help B Z <u>U</u> V= 11 17 Jan

	Edit	t <u>V</u> iew Insert F <u>o</u> rmat <u>T</u> ools <u>P</u> roject <u>R</u> eport	<u>C</u> ollaborate	Te <u>a</u> m Wir	ndow <u>H</u> elp	Type a question for help	- 🕕
		۵ 🕹 - ۲ - ۲ ک 🖪 🖉 🐇 💝 💭				• 🔍 🖓 🚰 🛞 🦉 🌩 💠 — Show • Arial 🔹 8 • 🖪 I 🔟	
		am Project 🚰 Get Work Items 🐴 Publish 🔳 Refre					
	sere	an Ploject in Get Work Rens 20 Publish Rene	sir i te cints	and Attachine		Neb Access	
	D	Task Name	Duration	Start	Finish	7 Mar '11 14 Mar '11 21 Mar '11 28 Mar '11 04 Apr '11 1	1 Apr '1
	1					T W T F S S M T W T F S S M T W T F S S M T W T F S S M T W T F S S M T W T F S S M	TW
l	2	Phase I: Knowledge gathering [7 weeks] Information Gathering from different sources	28 days?	Wed 29/09/10	Fri 05/11/10		
	3	Components selection	16 days?		Wed 10/11/10		
	4	Component pattern analyzing	13 days?		Wed 17/11/10		
	5	Phase II: SW and HW Design [10 weeks]	60 days		Wed 09/02/11		
	3	Ordering component	58 days		Mon 07/02/11		
	7	Mechanical design assesment and work arrangements	15 days?	Thu 25/11/10	Wed 15/12/10		
	3	Criterias for microcontroller	6 days?	Thu 02/12/10	Thu 09/12/10		
	9	Algorithm for wind sensor system	39 days?		Wed 26/01/11		
	10	Design of a wind generator	8 days?		Fri 21/01/11		
	11	Arrangement of energy harvester	19 days?		Mon 03/01/11		
	12	Design for energy storage	21 days?		Wed 12/01/11		
	13	PCB order	12 days?		Wed 26/01/11 Wed 26/01/11		
	15	Data from PC to microcontroller(receiving and sending) Phase III: Implementation and Testing [5 weeks]	8 days? 20 days		Wed 20/01/11 Wed 02/03/11		
	16	Implementation of wind sensor with wind generator	8 days?				
	17	Making link with microcontroller	4 days?		Wed 09/02/11		
	18	Implementation of storage system	13 days?		Wed 16/02/11		
	19	Collection of data and image for result	15 days		Mon 28/02/11		
	20	Risk assesment	4 days?		Wed 02/03/11		
	21	Phase IV: Modification and Testing [2 weeks]	5 days	Thu 10/03/11	Wed 16/03/11		
	22	Hardware modification if necessary	5 days	Mon 07/03/11	Fri 11/03/11		
	23	Programme modification if necessary	4 days		Mon 14/03/11		
	24	Collection of data and image for result after modification	3 days	Mon 14/03/11	Wed 16/03/11		
					F.		

PP In CC CC PP CC CC CC PP PP DD DD PP PD DD PP PM MM MM MM MM MM PP PP PP	k klame Phase is Knowledge gathering [7 weeks] Phase is Knowledge gathering [7 weeks] Information Gathering from different sources Component pattern analyzing Phase II: SV and HW Design [10 weeks] Ordering component Mechanical design assessment and work arrangements Criteries for microcontroller Aporthm for wind sensor system Design for a wind generator Arrangement of energy harvaster Design for energy storage CE order Data from PC to microcontroller (receiving and sending) Phase III: Intermentiation and Testing [5 weeks] Implementation of data and image for resul Bata gatha wind microcontroller Intermentiate and Testing [2 weeks] Phase Net Modification and Testing [2 weeks]	28 days? 16 days? 16 days? 13 days? 26 days? 58 days 58 days 15 days? 26 days? 21 days? 12 days? 12 days? 22 days? 8 days? 13 days? 13 days? 13 days? 13 days? 15 days? 16 days? 17 days? 18 days? 18 days? 19 days? 19 days? 19 days? 19 days? 10 days?	Wed 20/10/10 Mon 01/11/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Thu 02/12/10 Fri 03/12/10 Wed 12/01/11 Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Fri 04/02/11	Fri 05/11/10 Wed 10/11/10 Wed 17/11/10 Wed 19/02/11 Mon 07/02/11 Wed 15/12/10 Thu 09/12/10 Wed 26/01/11 Fri 21/01/11 Mon 03/01/11 Wed 26/01/11 Wed 26/01/11 Wed 26/01/11		M T W T F SIS M	TWITFSISMIT	W T F S S M T W T F S	<u> S M T Y</u>
In CCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC	Information Gathering from different sources Component pattern anayzing Phase II: SW and HW Design 10 weeks] Ordering component Usehanical design assessment and work arrangements Criteries for microcontroller Criteries for microcontroller Criteries for microcontroller Categories Design of a wind generator Design for energy storage CR order Data from PC to microcontroller (receiving and sending) Phase II: Mord sensor with und generator Data from PC to microcontroller Implementation of wis deserve Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to microcontroller Implementation of the sensor Data from PC to micr	28 days? 16 days? 16 days? 13 days? 26 days? 58 days 58 days 15 days? 26 days? 21 days? 12 days? 12 days? 22 days? 8 days? 13 days? 13 days? 13 days? 13 days? 15 days	Wed 29/09/10 Wed 20/10/10 Mon 01/11/10 Thu 18/11/10 Thu 25/11/10 Thu 02/12/10 Wed 12/01/11 Wed 08/12/10 Wed 12/01/11 Mon 17/01/11 Thu 03/02/11 Fri 04/02/11 Fri 04/02/11	Fri 05/11/10 Wed 10/11/10 Wed 17/11/10 Wed 09/02/11 Wed 15/12/10 Thu 09/12/10 Wed 26/01/11 Wed 12/01/11 Wed 22/01/11 Wed 22/01/11 Wed 22/01/11 Fri 21/03/11 Fri 04/02/11			-		
C C P O O A A D D P P D D P P D D C C R H H P P	Coroponent salection Coroponent pattern analyzing Phase It: SV and HV Design [10 weeks] Drieting component Lickering component Lickering component Lickering for microcontroller Apporthm for wind generator Design for energy harvester Design for onergy harvester Design for onergy harvester Design for energy har	16 days? 13 days? 60 days 58 days 15 days? 6 days? 19 days? 21 days? 22 days? 20 days 8 days? 20 days 13 days? 20 days 13 days? 13 days? 13 days? 15 days? 10 days 10 days 1	Wed 20/10/10 Mon 01/11/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Thu 02/12/10 Fri 03/12/10 Wed 108/12/10 Wed 08/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Fri 04/02/11	Wed 10/11/10 Wed 17/11/10 Wed 09/02/11 Mon 07/02/11 Wed 15/12/10 Wed 28/01/11 Fri 21/01/11 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11 Fri 04/02/11			-		
C P O A D D P P D D P P I I I I I I I I I I I I	Coreponent pattern analyzing Phase II: SW and INV Design [10 weeks] Voreing component Mechanical design assessment and work arrangements Criterias for microcontorer Agorithm for wind generator Agorithm for wind generator Agorithm For wind generator Agorithm For wind generator Design for energy storage Design for sergy storage Design for any design of the storage storage Data from PC to microcontroller Implementation of storage system Colection of data and image for result Reak assessment Phase IV: Modification and Testing [2 weeks]	13 days? 60 days 58 days 15 days? 6 days? 39 days? 20 days? 20 days 20 days 20 days 20 days 13 days? 13 days? 13 days? 13 days?	Mon 01/11/10 Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Thu 25/11/10 Fri 03/12/10 Wed 12/01/11 Wed 08/12/10 Tue 11/01/11 Thu 03/02/11 Fri 04/02/11 Fri 04/02/11	Wed 17/11/10 Wed 09/02/11 Mon 07/02/11 Wed 15/12/10 Wed 28/01/11 Fri 21/01/11 Wed 28/01/11 Wed 12/01/11 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11 Wed 28/01/11 Fri 04/02/11					
P O O A D D D P P D D D P P C C C A A D D C C C A A D D C C A A D D C C A A D D C C A A D D C C A A A D D D D	Phase II: SW and IWV Design [10 weeks] Ordering component Ordering component Glechanical design assesment and work arrangements Idechanical design assesment and work arrangements Design of a wind generator Arrangement of energy harvaster Design for energy storage PCB order Data from R1 to microcontroller (receiving and sending) Phase III: Implementation of wind senerator Ilation jink with microcontroller Implementation of torage system Collection of data and image for result Rak assesment Phase IV: Modification and Testing [2 weeks]	60 days 58 days 15 days? 6 days? 8 days? 19 days? 21 days? 12 days? 20 days? 20 days? 4 days? 13 days? 13 days? 15 days	Thu 18/11/10 Thu 18/11/10 Thu 25/11/10 Thu 02/12/10 Fri 03/12/10 Wed 12/10/11 Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Fri 04/02/11	Wed 09/02/11 Mon 07/02/11 Wed 15/12/10 Thu 09/12/10 Wed 26/01/11 Fri 21/01/11 Wed 26/01/11 Wed 26/01/11					
O M C D A D D P D D P P C C R R R P H H	Dridering component Mechanical design assesment and work arrangements Criterias for microcontroler Aporthm for wind sensor system Design of a wind generator Arrangement of energy harvester Design of energy storage Cite order Data from PC to microcontroller (reexing and sending) Phase III: Implementation and Testing [Sweeks] mighementation of storage system Colection of data and image for result Reis assement Phase IV: Modification and Testing [2 weeks]	58 days 15 days? 6 days? 39 days? 8 days? 21 days? 21 days? 20 days? 20 days? 8 days? 20 days 8 days? 13 days? 13 days?	Thu 18/11/10 Thu 25/11/10 Thu 02/12/10 Fri 03/12/10 Wed 12/01/11 Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Mon 07/02/11 Wed 15/12/10 Thu 09/12/10 Wed 28/01/11 Fri 21/01/11 Mon 03/01/11 Wed 12/01/11 Wed 28/01/11 Wed 28/01/11 Wed 22/03/11 Fri 04/02/11					
M C C D D D D D P P D D C C R R P P H H	Mechanical design assessment and work arrangements Criterias for microcontroller Design of a wind generator Dasign of a wind generator Dasign for energy storage CR order Data from PC to microcontroller (receiving and sending) Phase III: Implementation of and Testing [5 weeks] Implementation of wind sensor with wind generator Implementation of storage system Collection of data and image for result Raka seasment Phase IV: Modification and Testing [2 weeks]	15 days? 6 days? 39 days? 8 days? 19 days? 21 days? 21 days? 20 days? 20 days? 6 days? 4 days? 13 days? 15 days?	Thu 25/11/10 Thu 02/12/10 Fri 03/12/10 Wed 12/01/11 Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Wed 15/12/10 Thu 09/12/10 Wed 26/01/11 Fri 21/01/11 Mon 03/01/11 Wed 12/01/11 Wed 26/01/11 Wed 26/01/11 Fri 04/02/11					
C A A D D A A D D D P P D D D In In In In In C C R R P P H H P P	Criterias for microcontroller Algorithm for wind sensor system Design of a wind generator Arrangement of energy harvester Design for energy storage CS order Data from PC to microcontroller(receiving and sending) Phase III: Implementation and Testing [5 weeks] Implementation for storage system Collection of data and image for result Resk assement Phase IV: Modification and Testing [2 weeks]	6 days? 39 days? 8 days? 19 days? 21 days? 12 days? 20 days 8 days? 4 days? 13 days? 15 days	Thu 02/12/10 Fri 03/12/10 Wed 12/01/11 Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Thu 09/12/10 Wed 26/01/11 Fri 21/01/11 Mon 03/01/11 Wed 12/01/11 Wed 26/01/11 Wed 26/01/11 Wed 02/03/11 Fri 04/02/11					
A D A D P D P In M M C C R R P H H P	Aporthm for wind generator Design of a wind generator Design of a wind generator Design for energy storage CEG order Data from PC to microcontroller (receiving and sending) Phase III: Implementation and Testing [5 weeks] Implementation of viola sensor with wind generator Making link with microcontroller Implementation of storage system Colection of data and image for result Rela sessement Phase IV: Modification and Testing [2 weeks]	39 days? 8 days? 19 days? 21 days? 8 days? 20 days 8 days? 4 days? 13 days? 15 days	Fri 03/12/10 Wed 12/01/11 Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Wed 26/01/11 Fri 21/01/11 Mon 03/01/11 Wed 12/01/11 Wed 26/01/11 Wed 26/01/11 Wed 02/03/11 Fri 04/02/11					
D A D P In M In C C R R P H H	Design of a wind generator Arrangement of energy harvester Design for energy storage CCB order Data from PC to microcontroller(receiving and sending) Phase III: Implementation of and Testing [5 weeks] Implementation of viol sensor with wind generator Islang nin. with microcontroller Displementation of storage system Collection of data and image for result Rak assement Phase IV: Modification and Testing [2 weeks]	8 days? 19 days? 21 days? 12 days? 8 days? 20 days 8 days? 4 days? 13 days? 15 days	Wed 12/01/11 Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Fri 21/01/11 Mon 03/01/11 Wed 12/01/11 Wed 26/01/11 Wed 26/01/11 Wed 02/03/11 Fri 04/02/11	- 				
A D P D In M In C C R R P H H P	Arrangement of energy harvester Design for energy storage CG order Data from PC to microcontroller (receiving and sending) Phase IB: Implementation and Testing [5 weeks] Implementation of wind sensor with wind generator Italaing link with microcontroller Implementation of storage system Colection of data and image for result Reis assessment Phase IV: Modification and Testing [2 weeks]	19 days? 21 days? 12 days? 8 days? 20 days 8 days? 4 days? 13 days? 15 days	Wed 08/12/10 Wed 15/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Mon 03/01/11 Wed 12/01/11 Wed 26/01/11 Wed 26/01/11 Wed 02/03/11 Fri 04/02/11	=				
D P D In M In C C R P H H P	Design for energy storage PCB order Data from PC to microcontroller(receiving and sending) Phase III: Implementation of und sensor with und generator migementation of toring a snyatem Making link with microcontroller implementation of storage system Collection of data and image for result Rak assement Phase IV: Modification and Testing (2 weeks)	21 days? 12 days? 8 days? 20 days 8 days? 4 days? 13 days? 15 days	Wed 15/12/10 Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Wed 12/01/11 Wed 26/01/11 Wed 26/01/11 Wed 02/03/11 Fri 04/02/11	=				
P D P In M C C R P H H P	PCB order Data from PC to microcontroller(receiving and sending) Phase III: Implementation and Testing (5 weeks) mighementation of wind sensor with wind generator Making link with microcontroller mighementation of storage system Collection of data and image for result Rak assessment Phase IV: Modification and Testing (2 weeks)	12 days? 8 days? 20 days 8 days? 4 days? 13 days? 15 days	Tue 11/01/11 Mon 17/01/11 Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Wed 26/01/11 Wed 26/01/11 Wed 02/03/11 Fri 04/02/11	2				
P In M C R P H P	Phase III: Implementation and Testing (5 weeks) Implementation of wind sensor with wind generator Implementation of storage system Colection of data and image for result Risk sasesment Phase IV: Modification and Testing (2 weeks)	20 days 8 days? 4 days? 13 days? 15 days	Thu 03/02/11 Wed 26/01/11 Fri 04/02/11	Wed 02/03/11 Fri 04/02/11					
In M In C R P H P	Implementation of wind sensor with wind generator Making link with microcontroller mignementation of storage system Collection of data and image for result Risk assessment Phase IV: Modification and Testing [2 weeks]	8 days? 4 days? 13 days? 15 days	Wed 26/01/11 Fri 04/02/11	Fri 04/02/11					
M In C R P H	Making link with microcontroller implementation of storage system Collection of data and image for result Risk assesment Phase IV: Modification and Testing [2 weeks]	4 days? 13 days? 15 days	Fri 04/02/11						381
R P H	Implementation of storage system Collection of data and image for result Risk assesment Phase IV: Modification and Testing (2 weeks)	13 days? 15 days		Wed 09/02/11					
C R P H	Collection of data and image for result Risk assesment Phase IV: Modification and Testing (2 weeks)	15 days	Mon 31/01/11						
R P H	Risk assesment Phase IV: Modification and Testing [2 weeks]			Wed 16/02/11		nonuni			
P H P	Phase IV: Modification and Testing [2 weeks]		Tue 08/02/11	Mon 28/02/11			USUSU:		
H		4 days?	Fri 25/02/11	Wed 02/03/11					100
P	Hardware modification if necessary	5 days	Thu 10/03/11	Wed 16/03/11					
		5 days	Mon 07/03/11	Fri 11/03/11					
С	Programme modification if necessary	4 days	Wed 09/03/11	Mon 14/03/11					
	Collection of data and image for result after modification	3 days	Mon 14/03/11	Wed 16/03/11					